

FIG 3

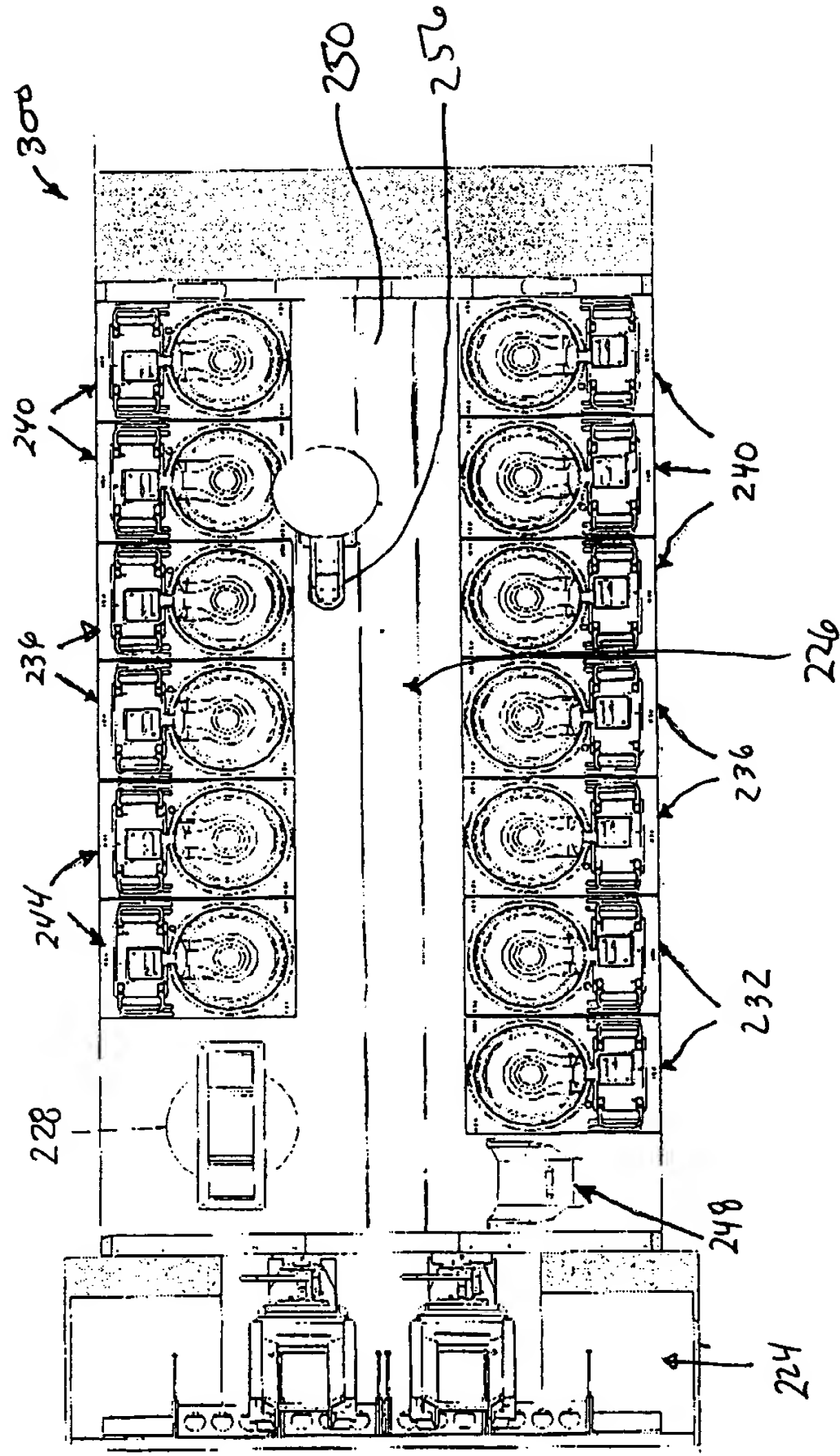
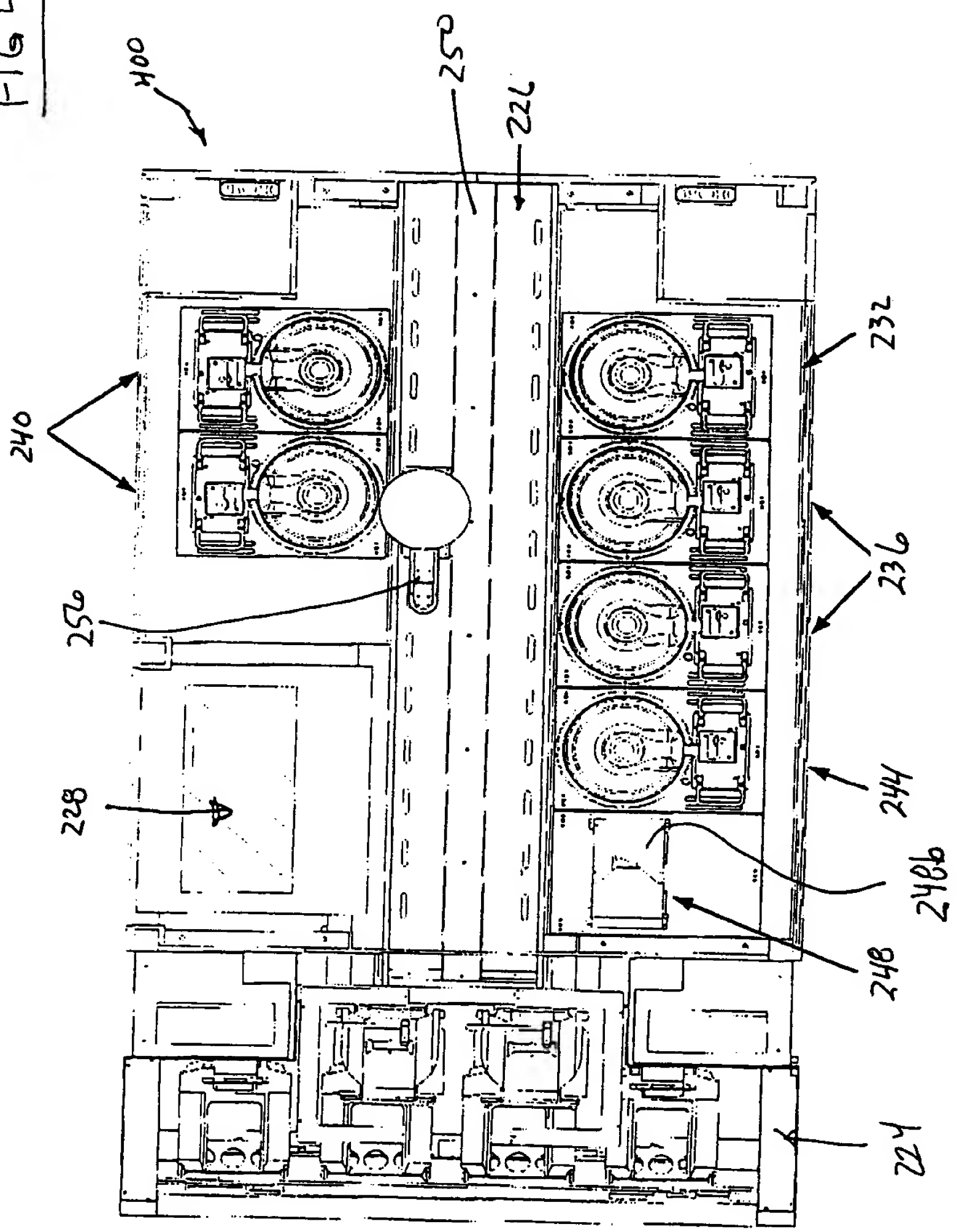
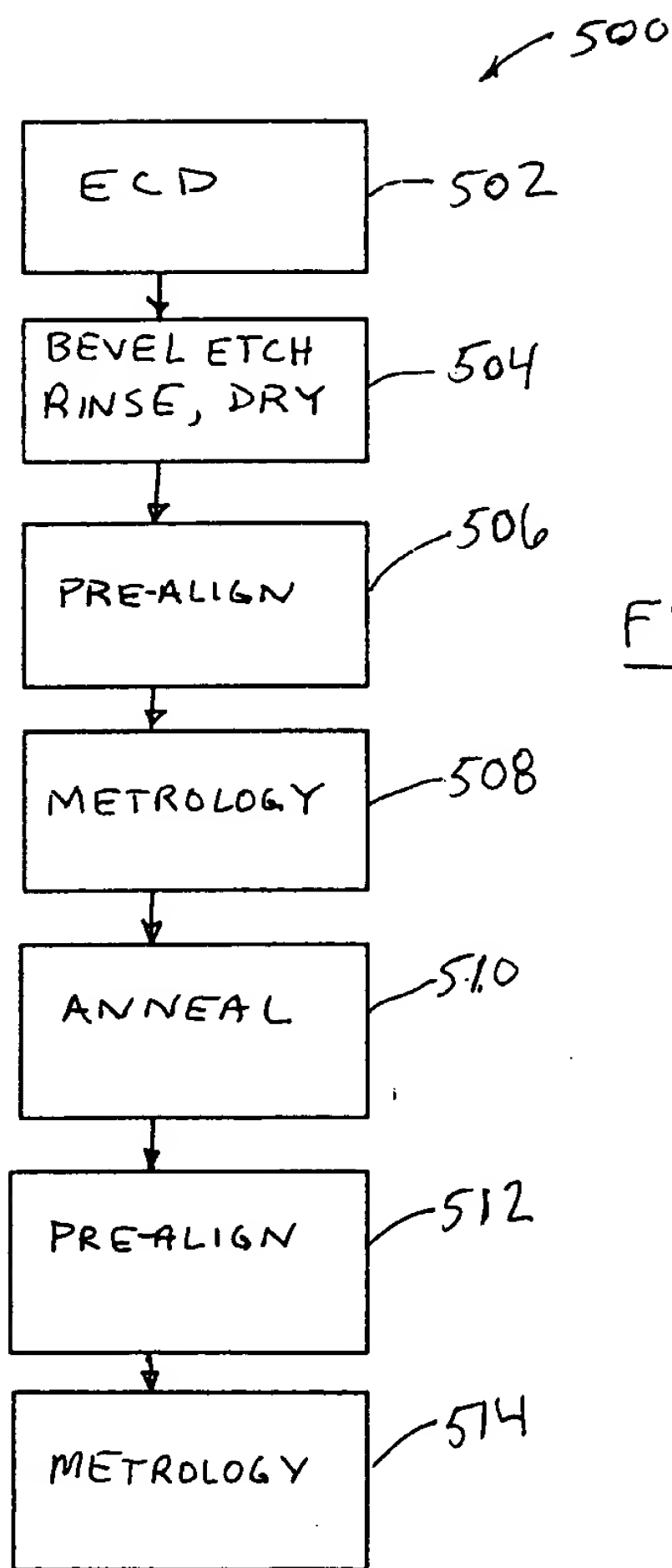
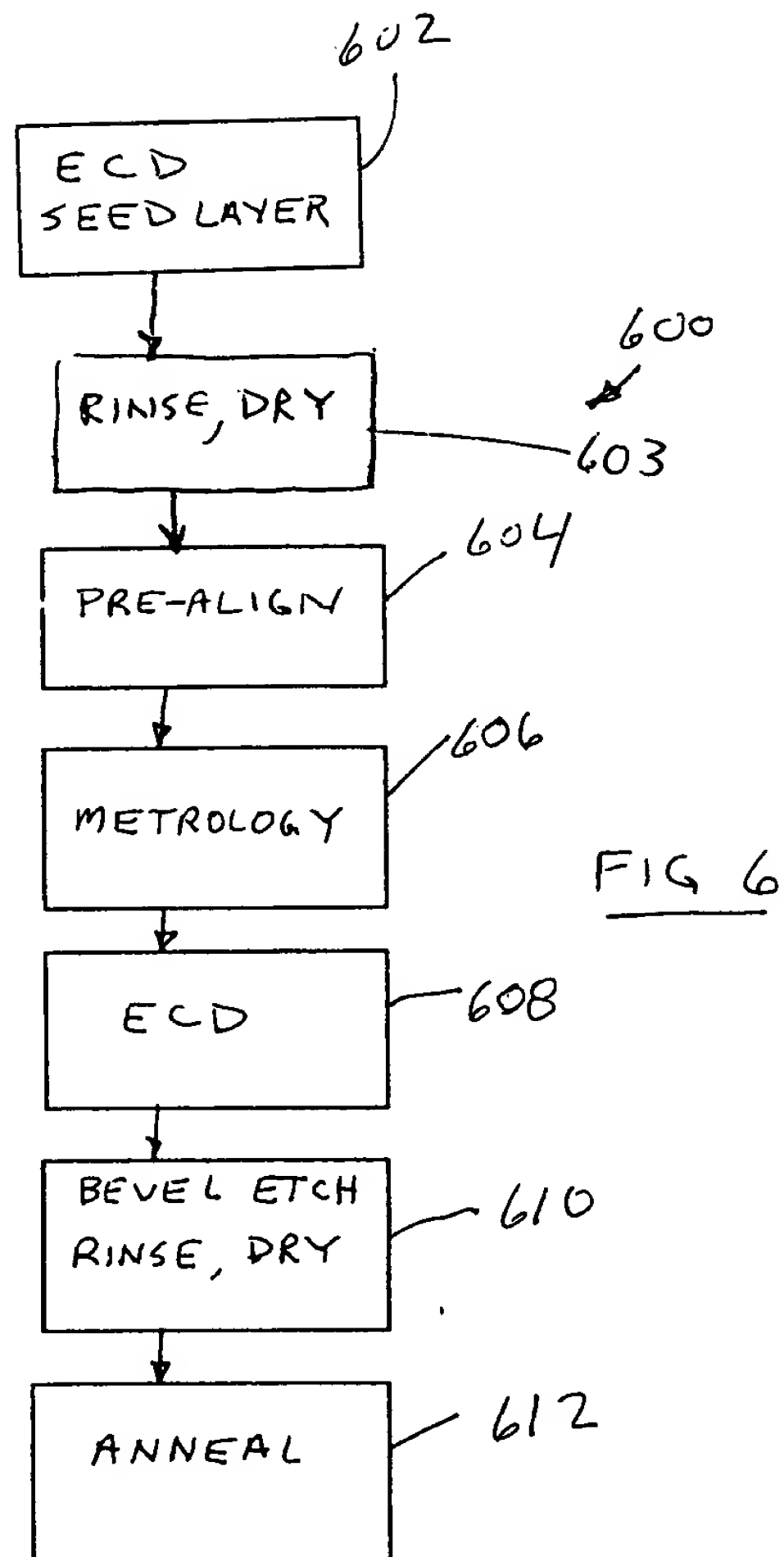


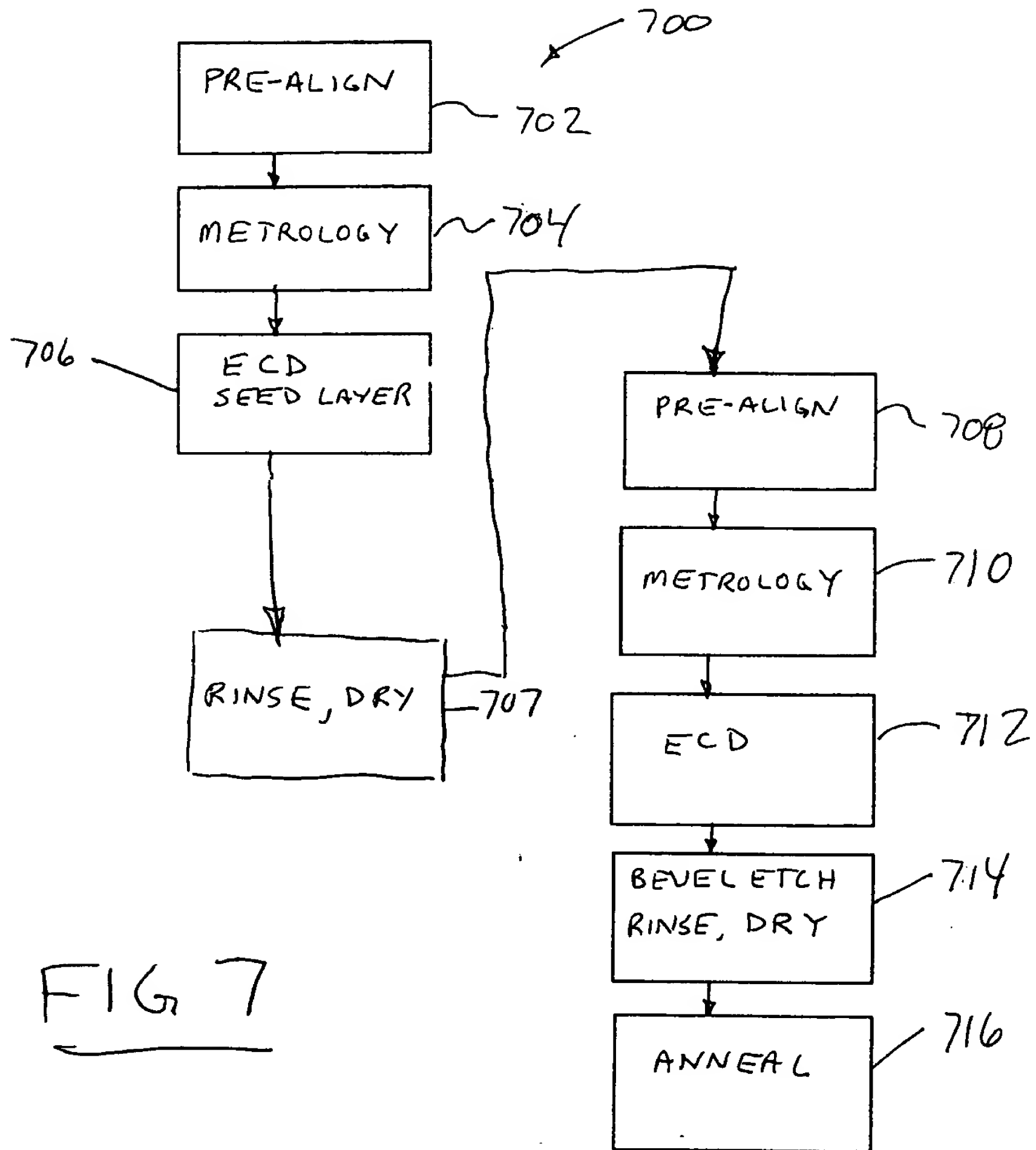
FIG 4



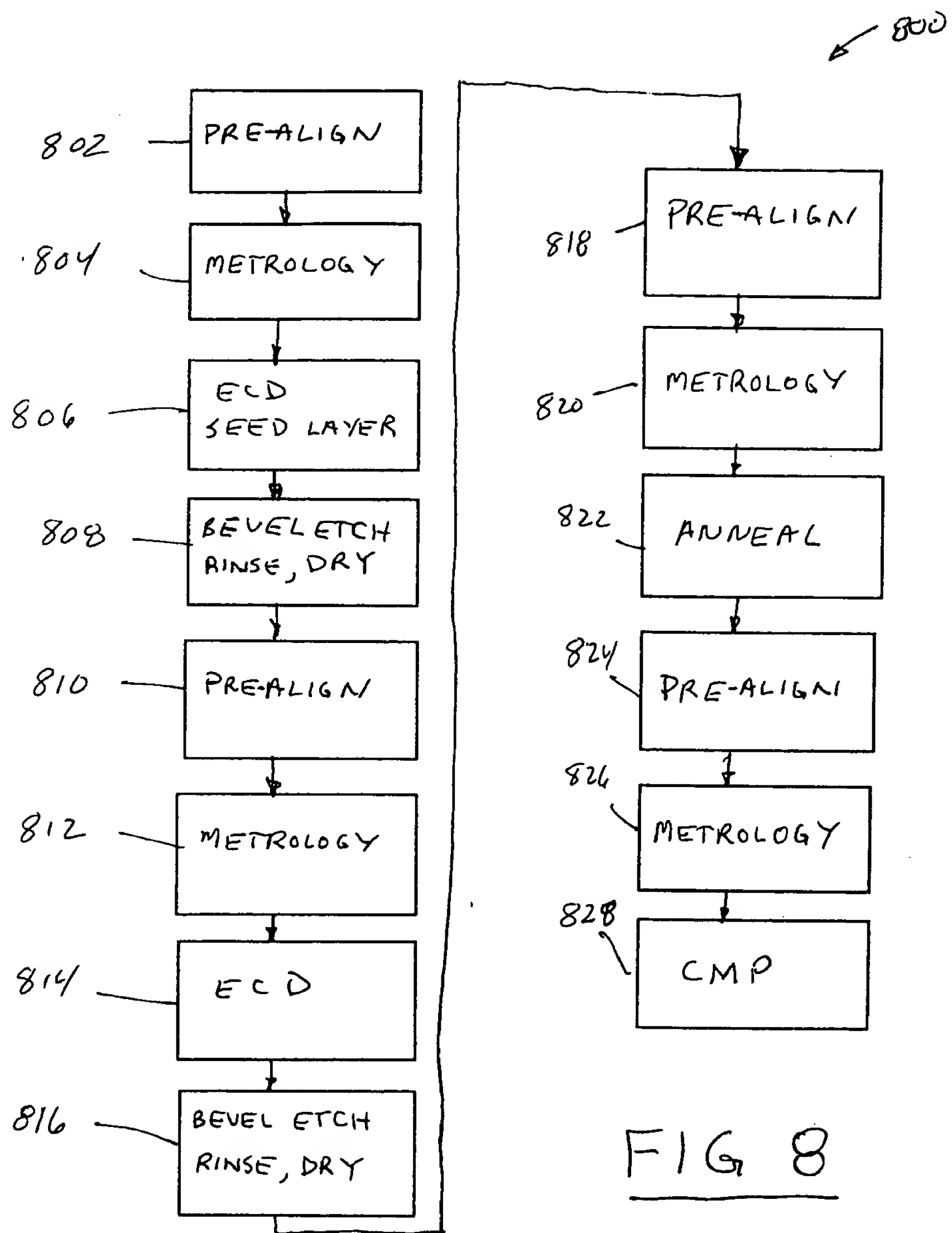
FIG 5

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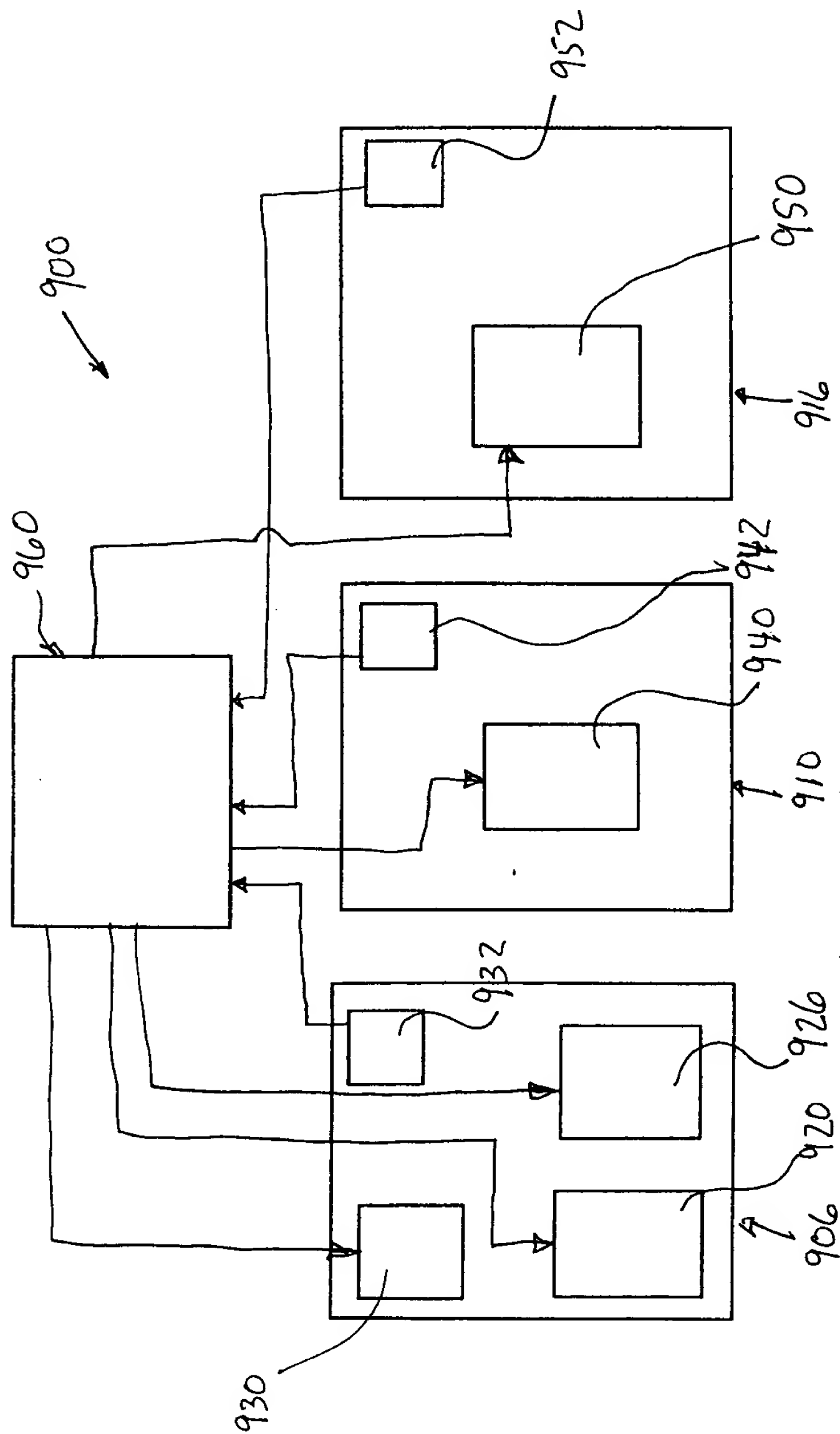
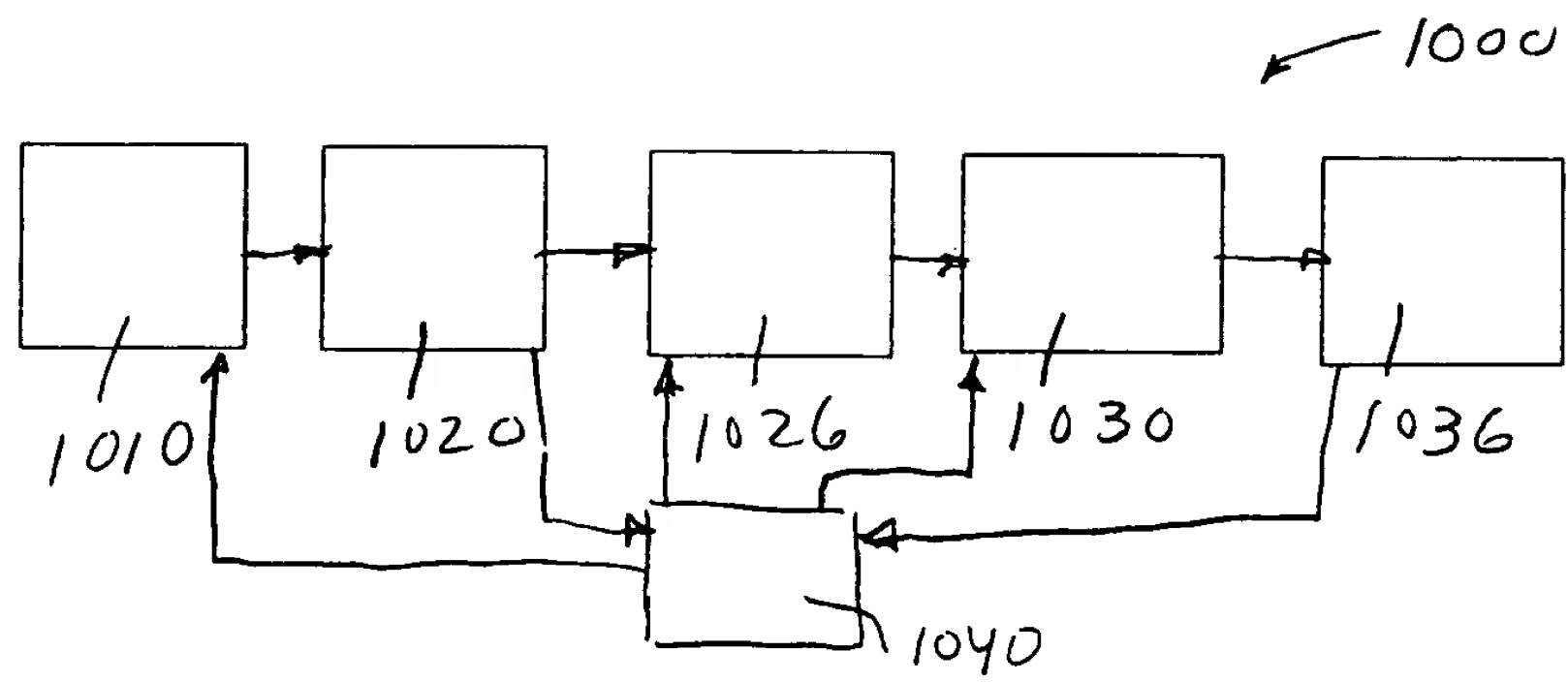
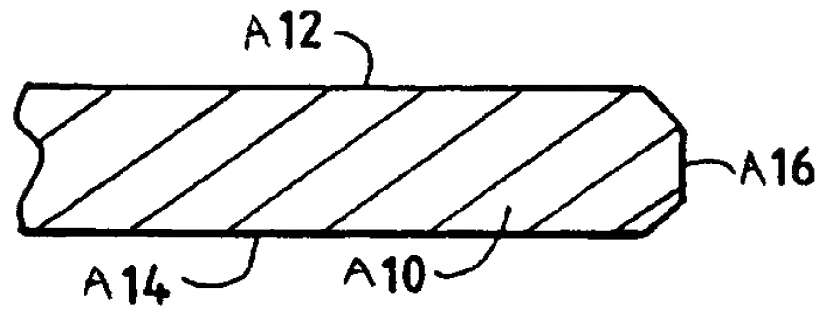


FIG 9

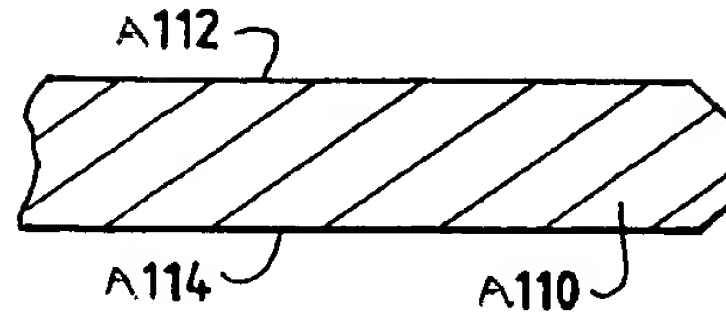
FIG 10

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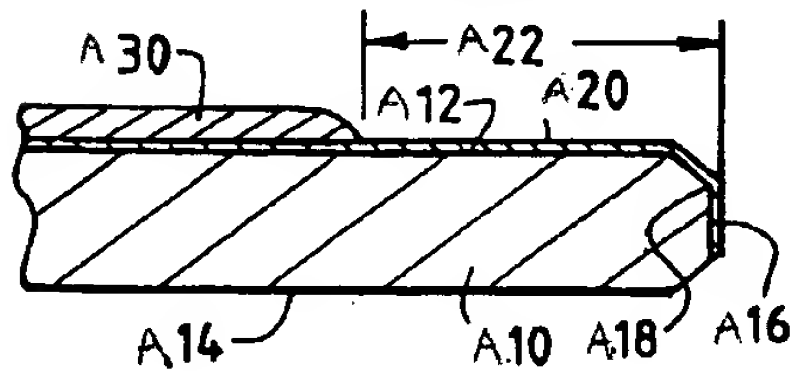
**FIG. A1A PRIOR ART**



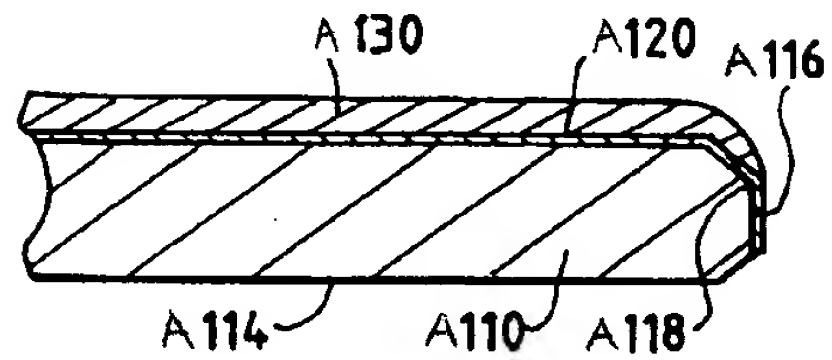
**FIG. A2A**



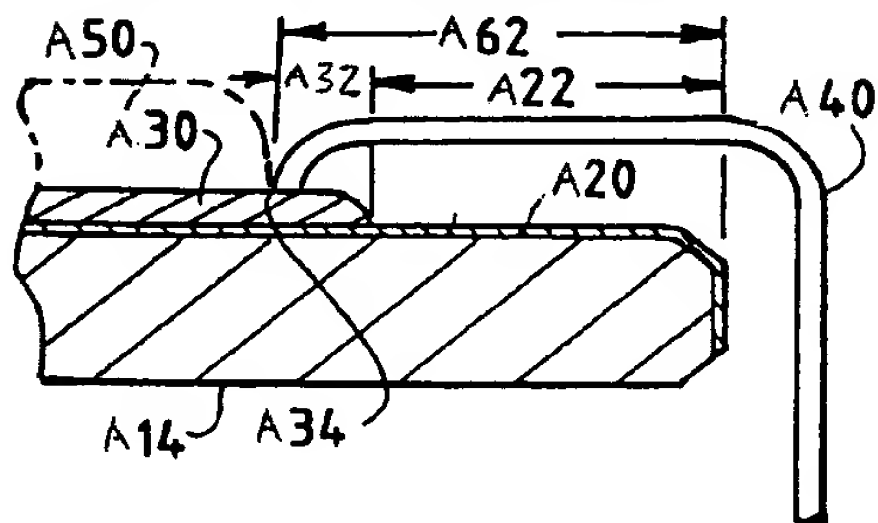
**FIG. A1B PRIOR ART**



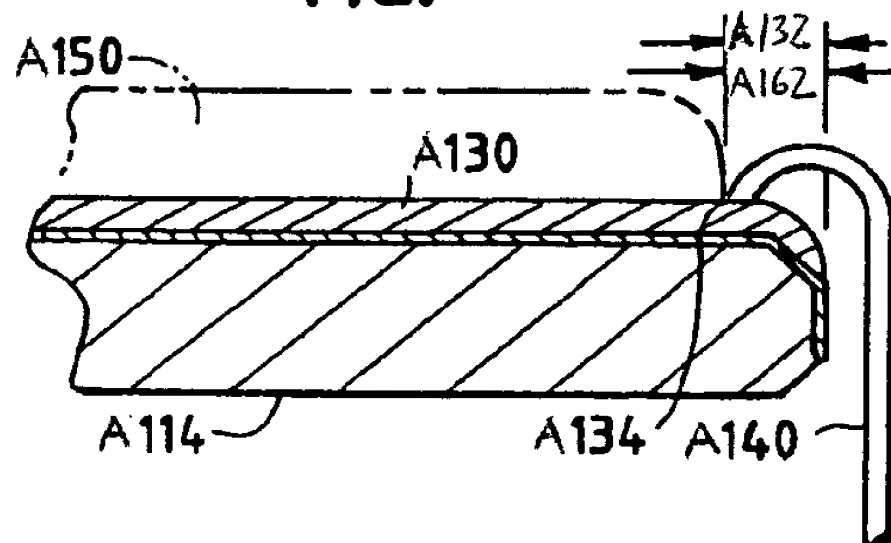
**FIG. A2B**



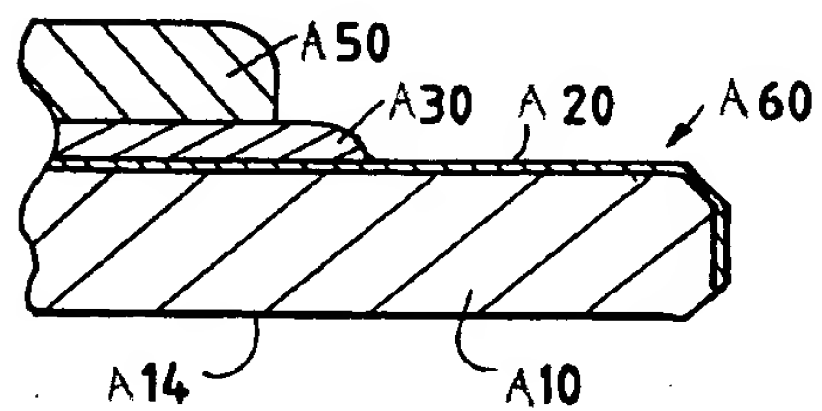
**FIG. A1C PRIOR ART**



**FIG. A2C**



**FIG. A1D PRIOR ART**



**FIG. A2D**

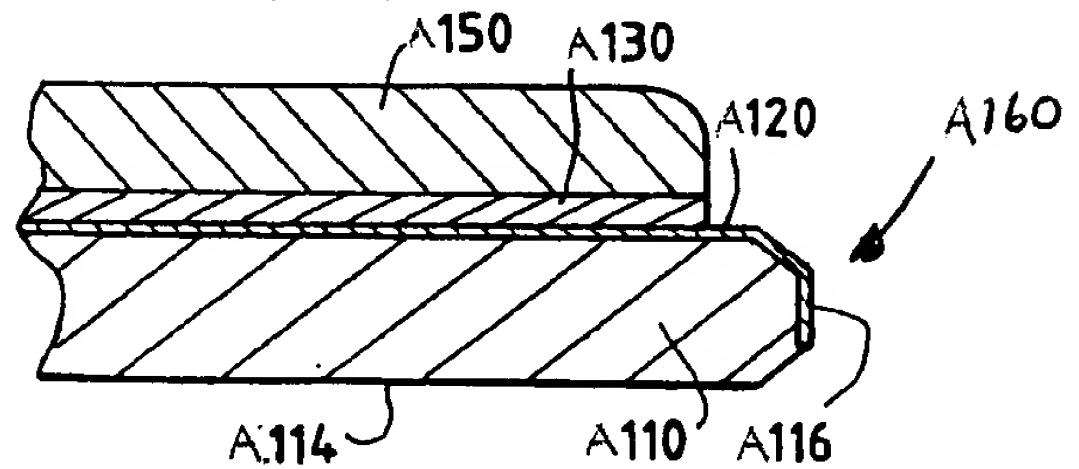


FIG. A1A PRIOR ART

FIG. A3

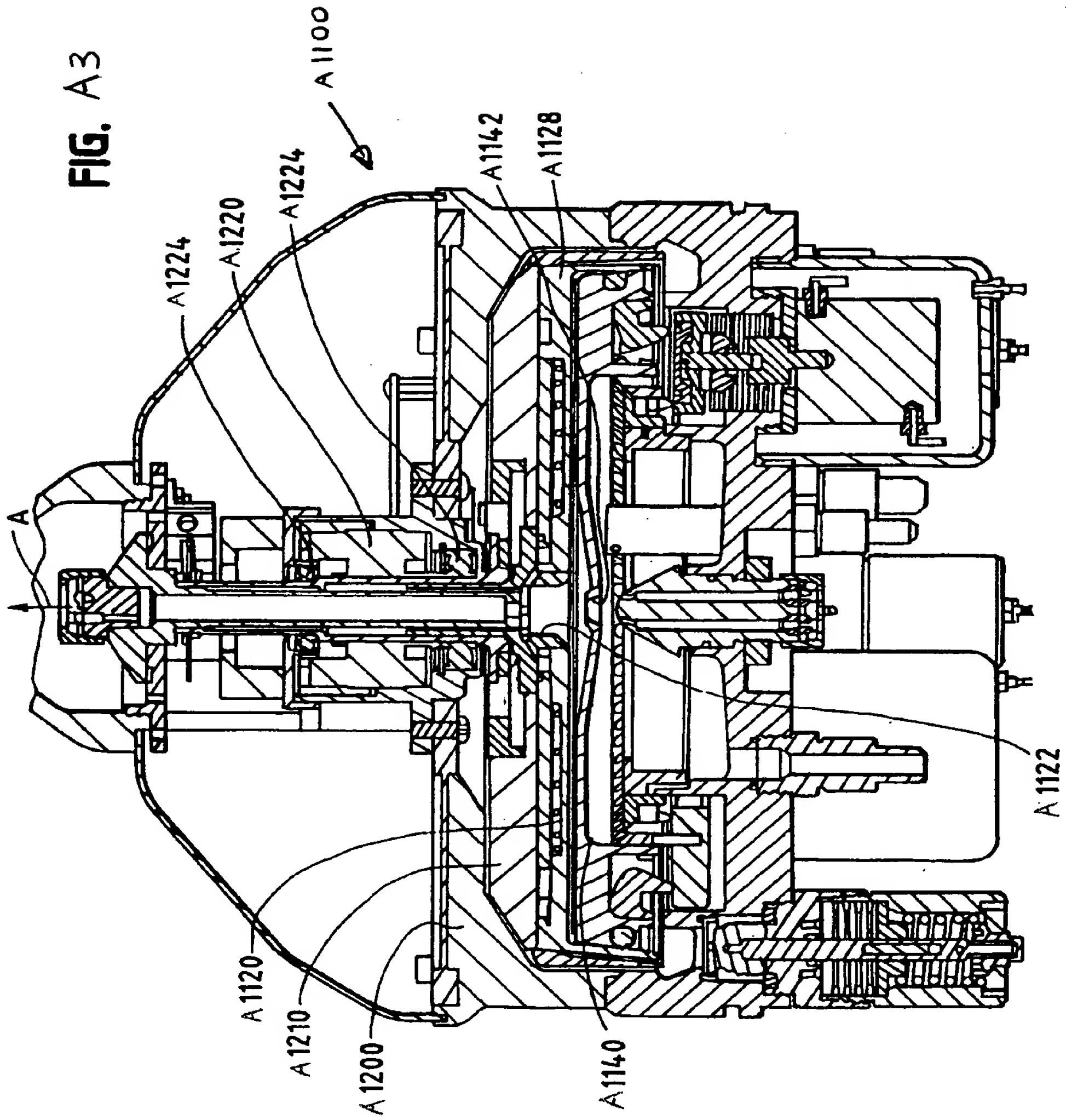
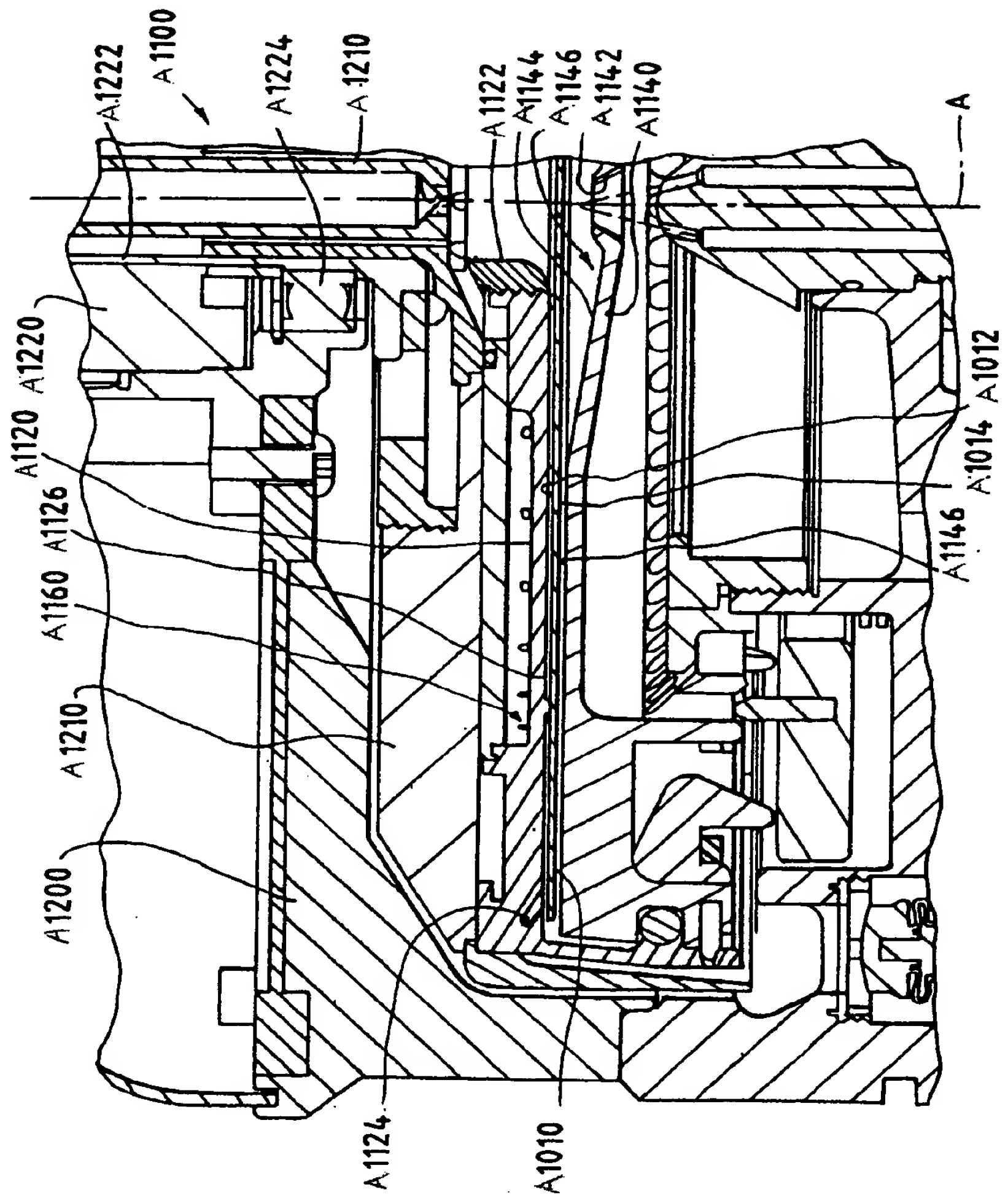


FIG. A4



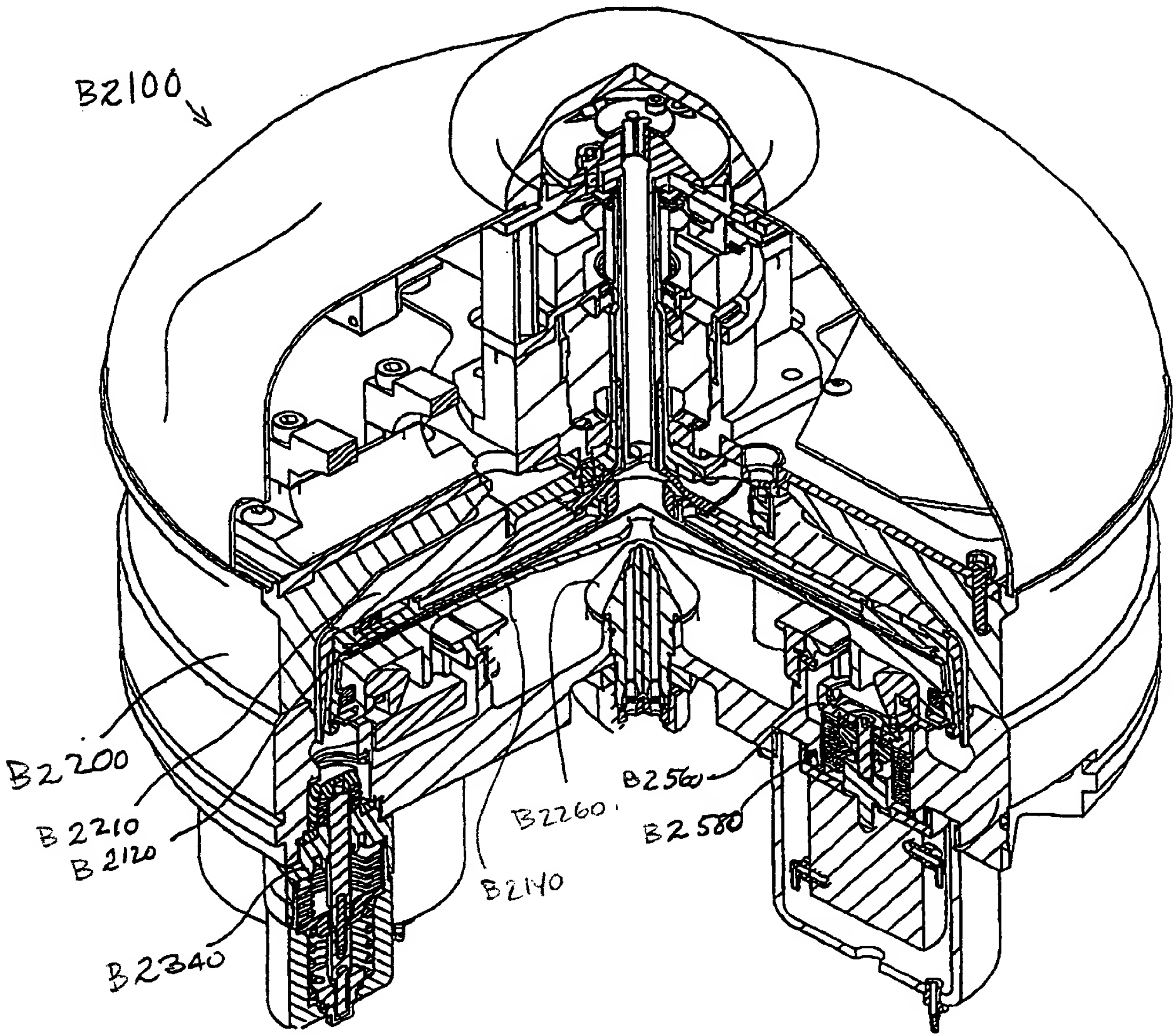
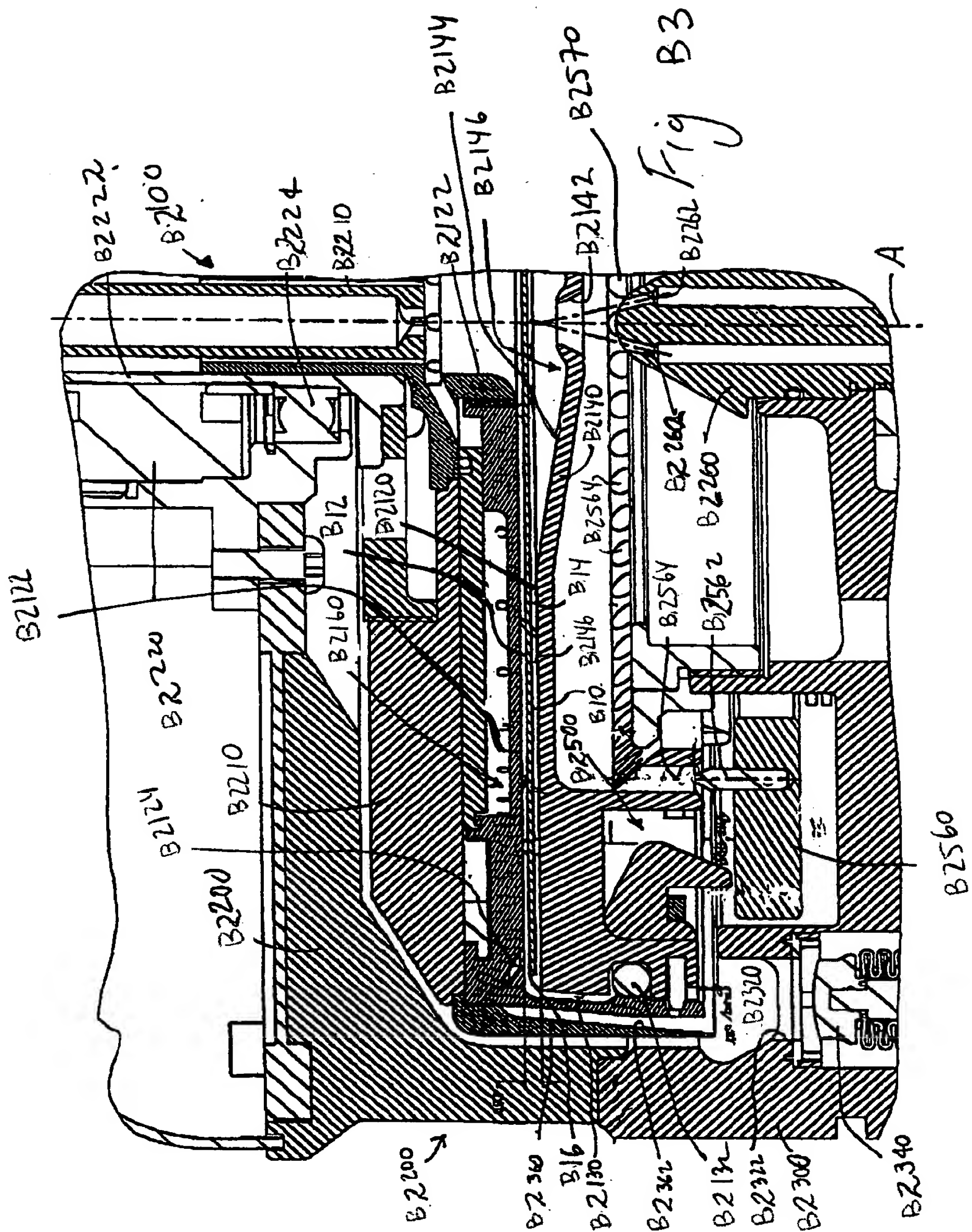


Fig. B1

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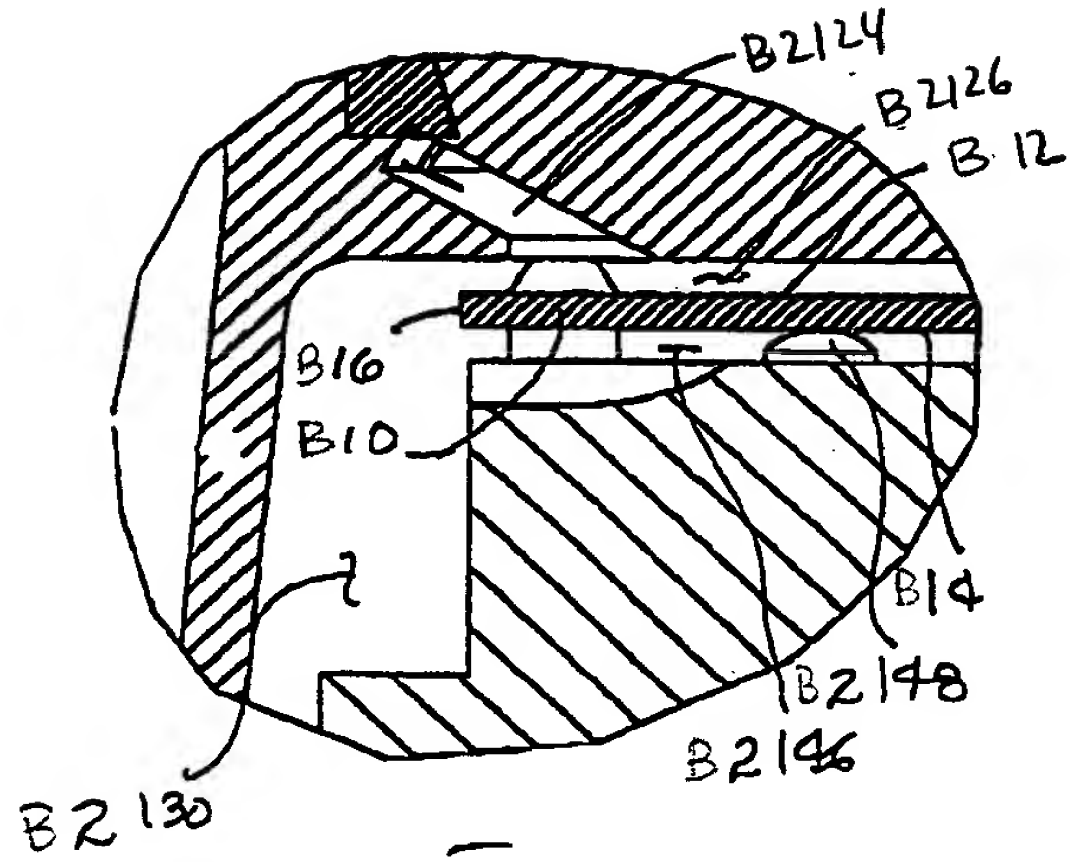


Fig. B4

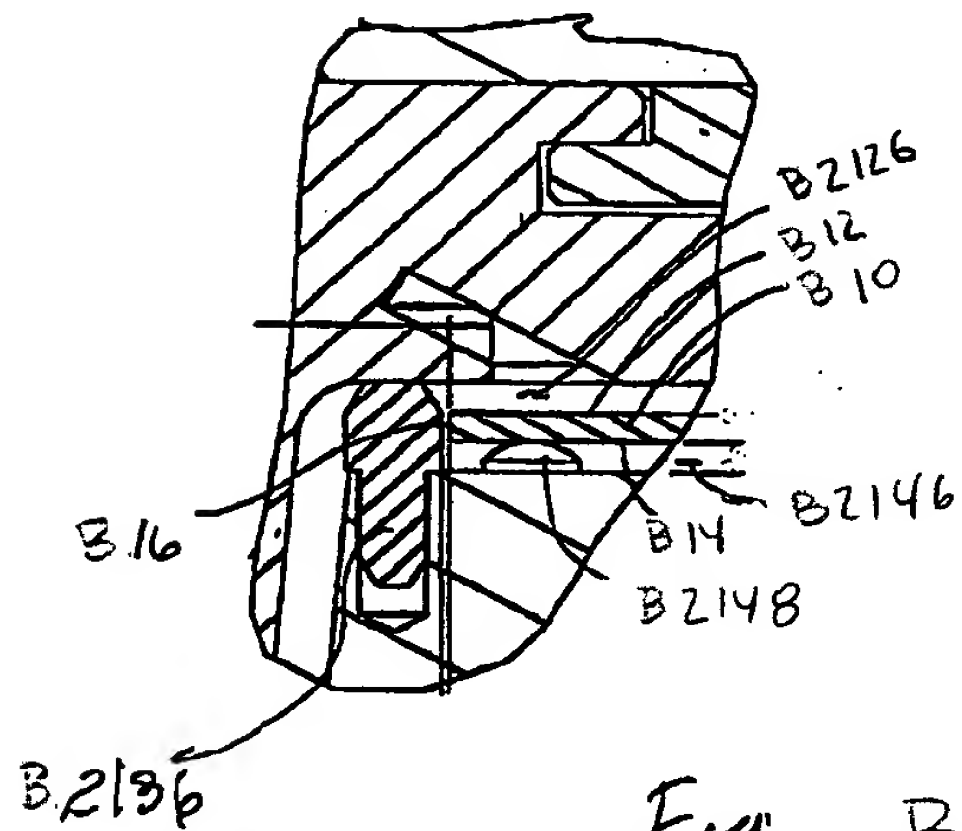


Fig. B5

TOP SECRET

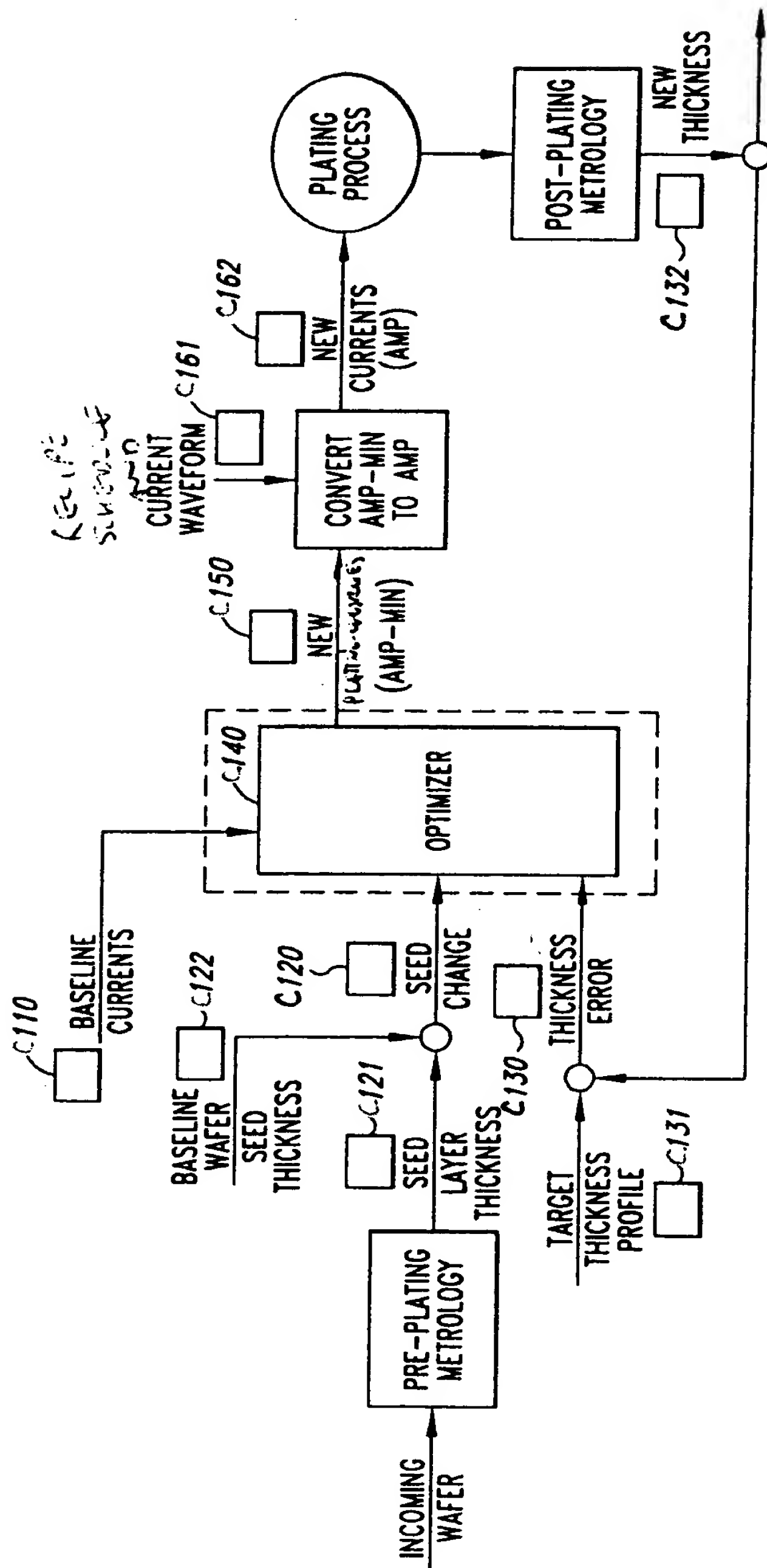


Fig. C1

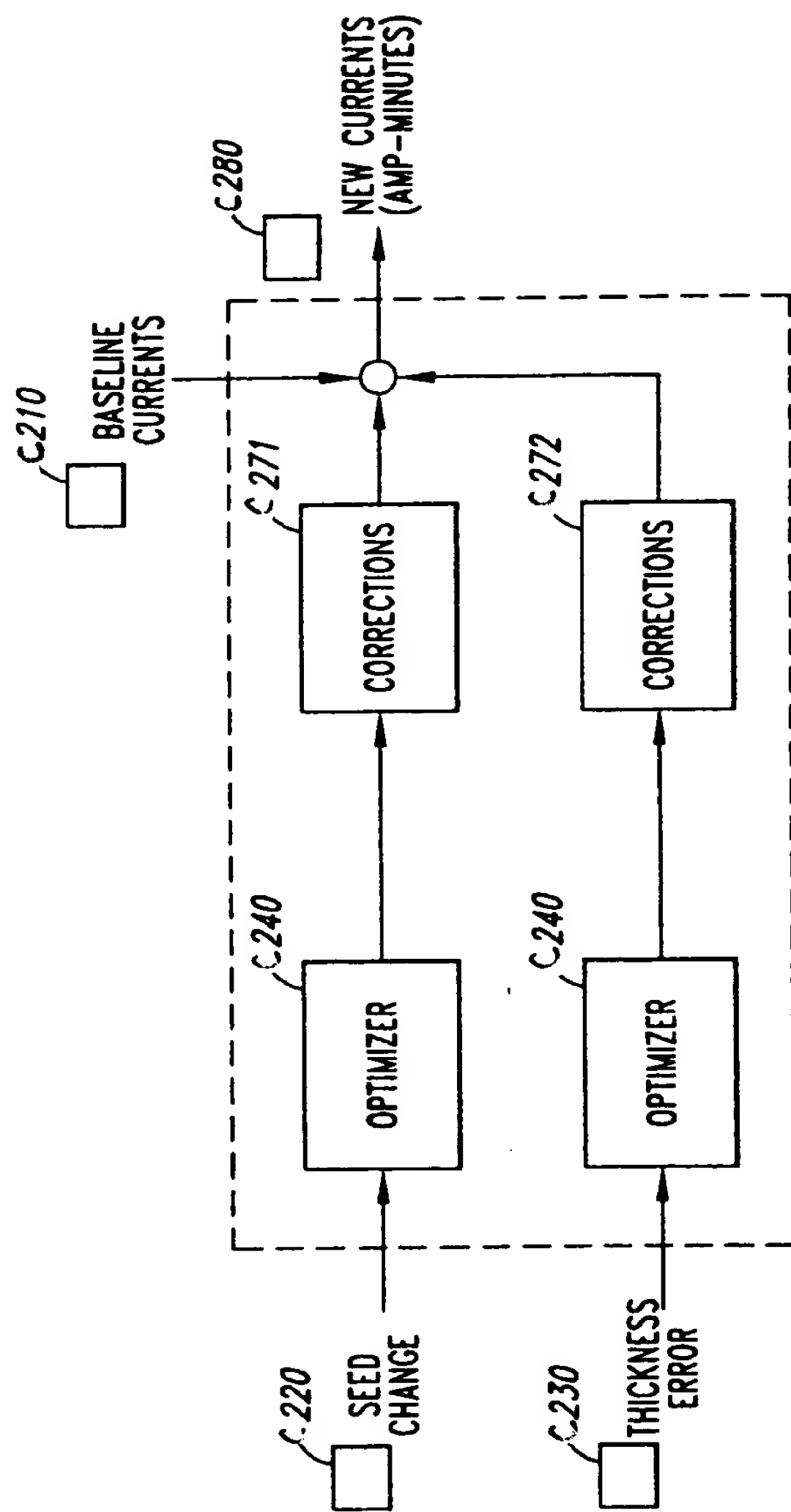


Fig. C2

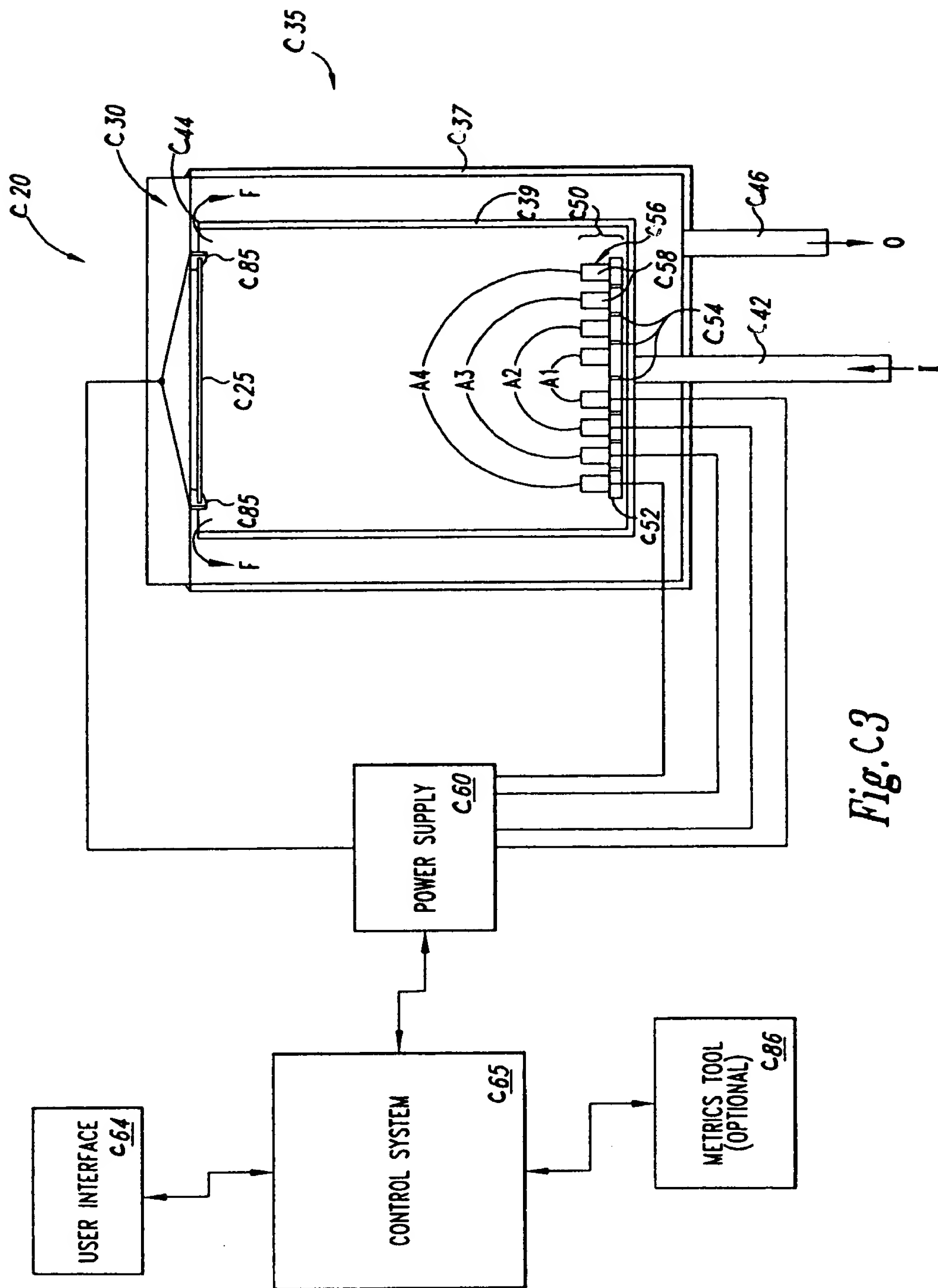
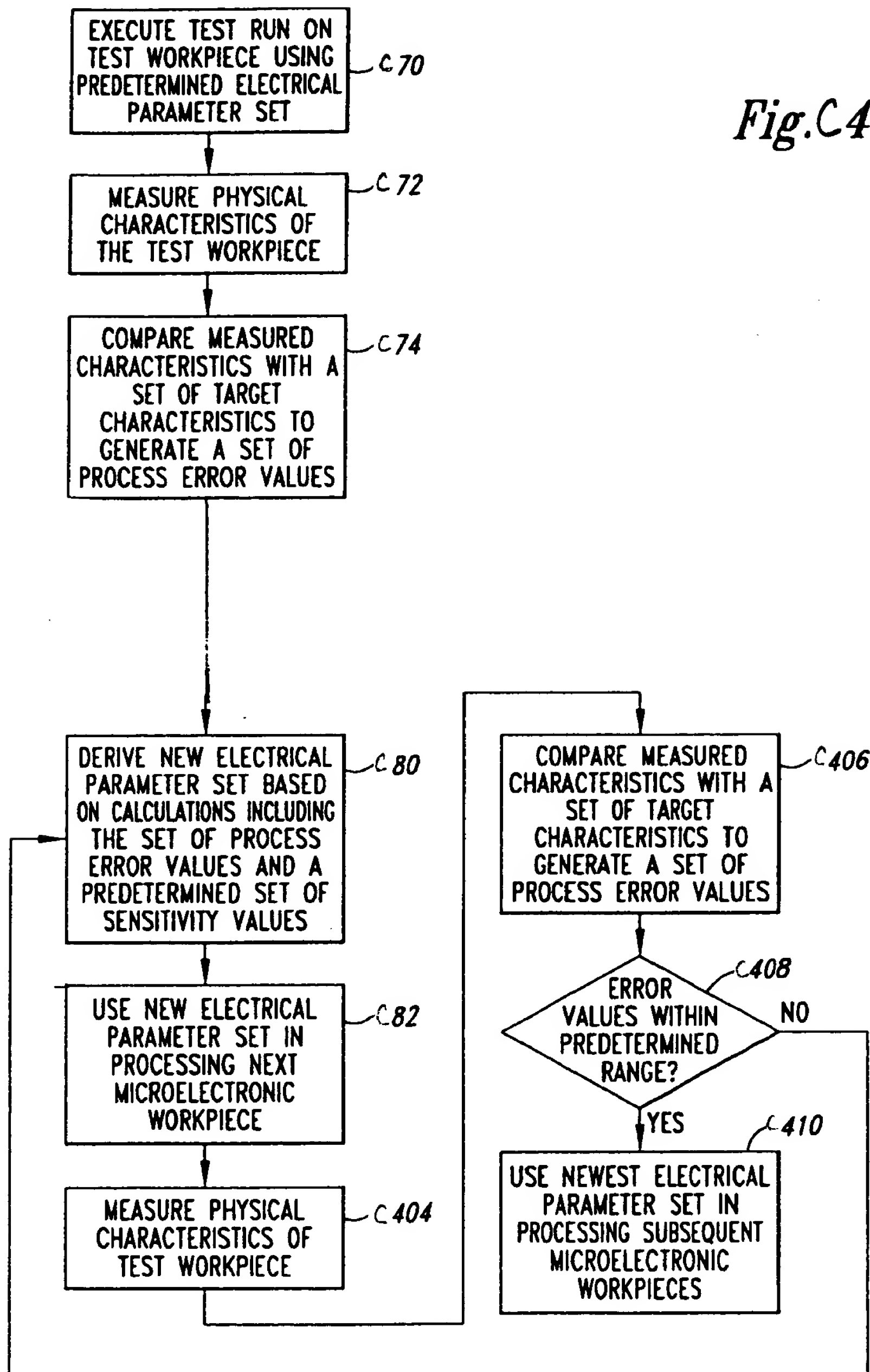


Fig. C3

Fig. C4



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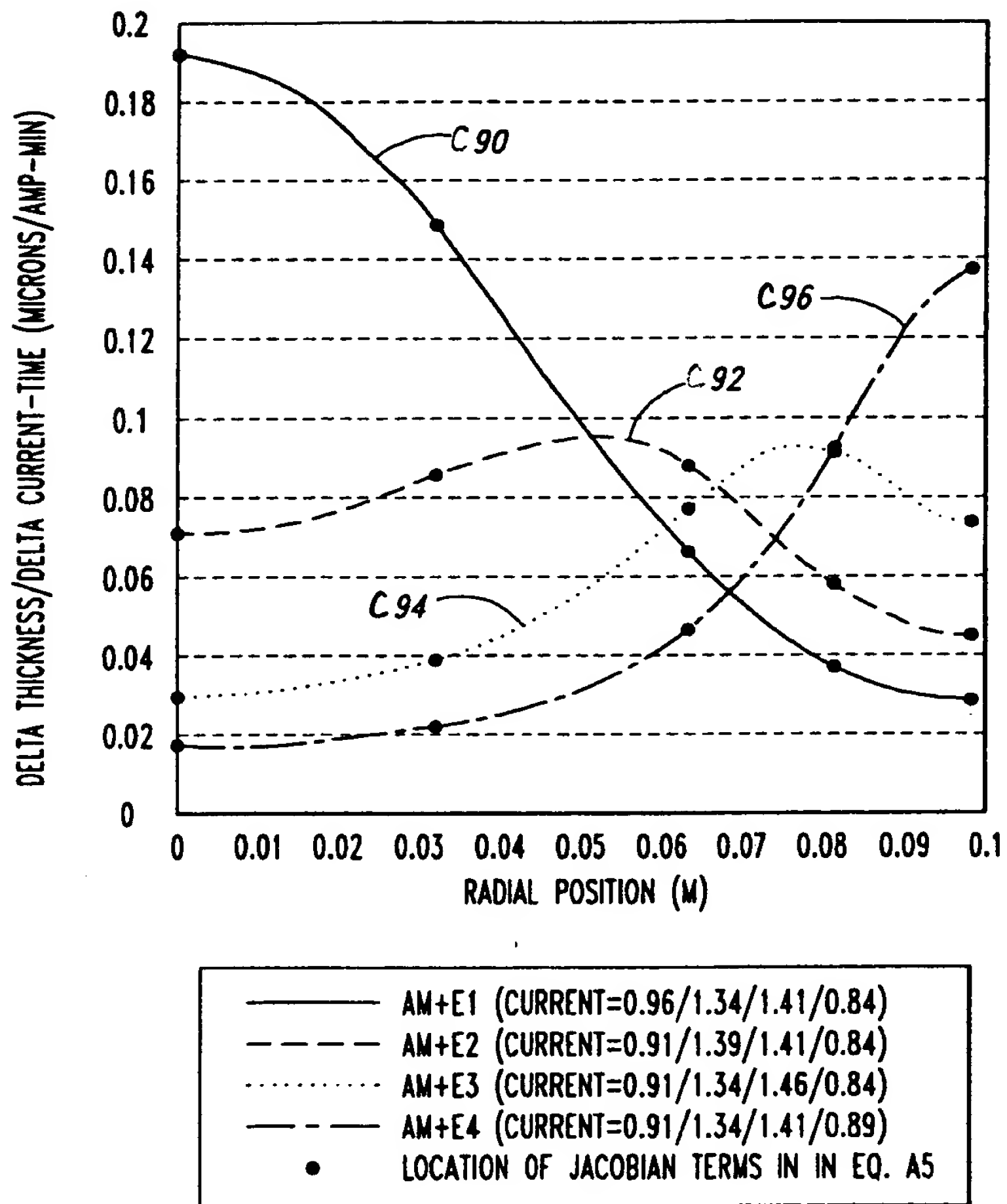


Fig.C5

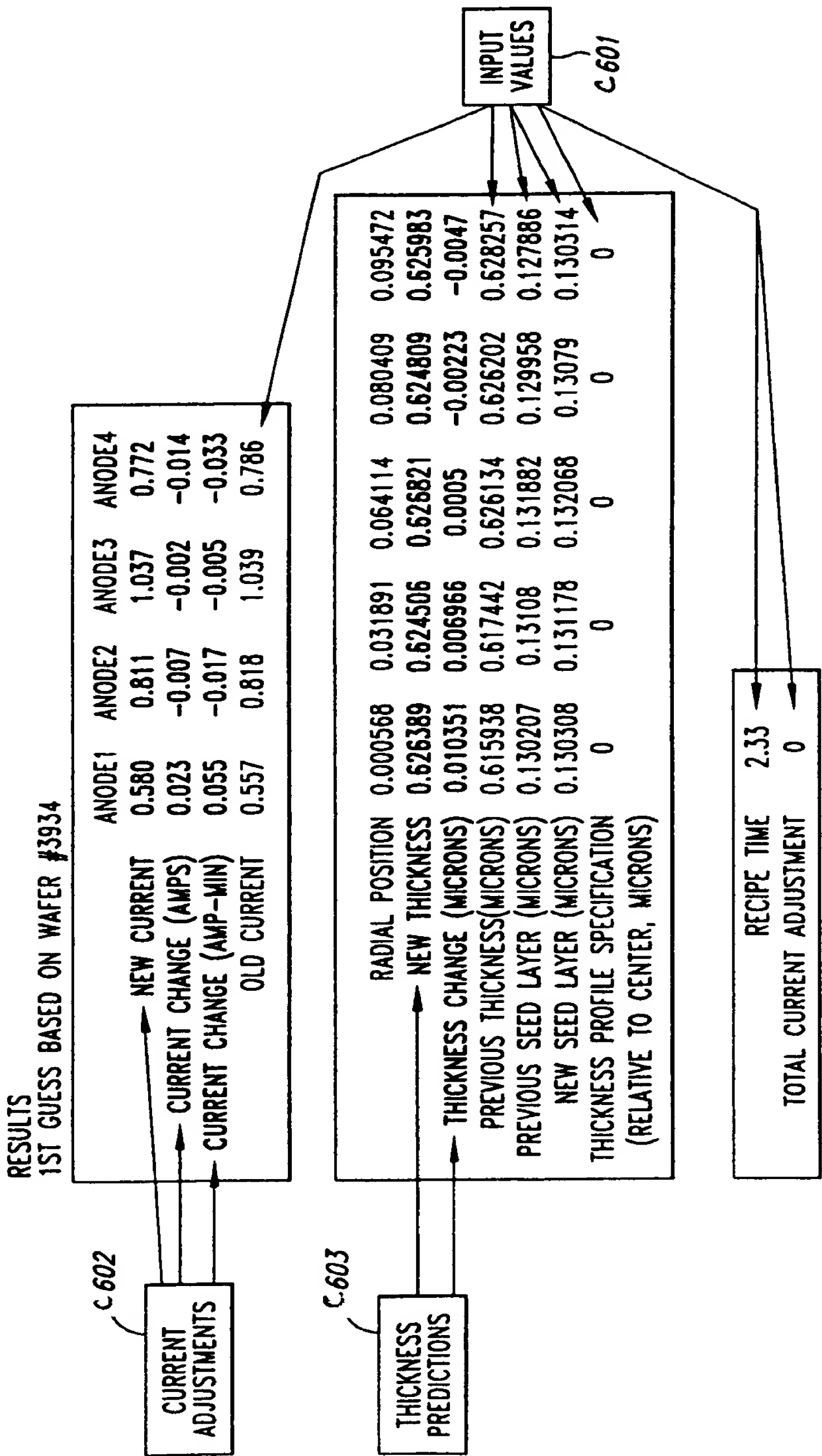


Fig.C6

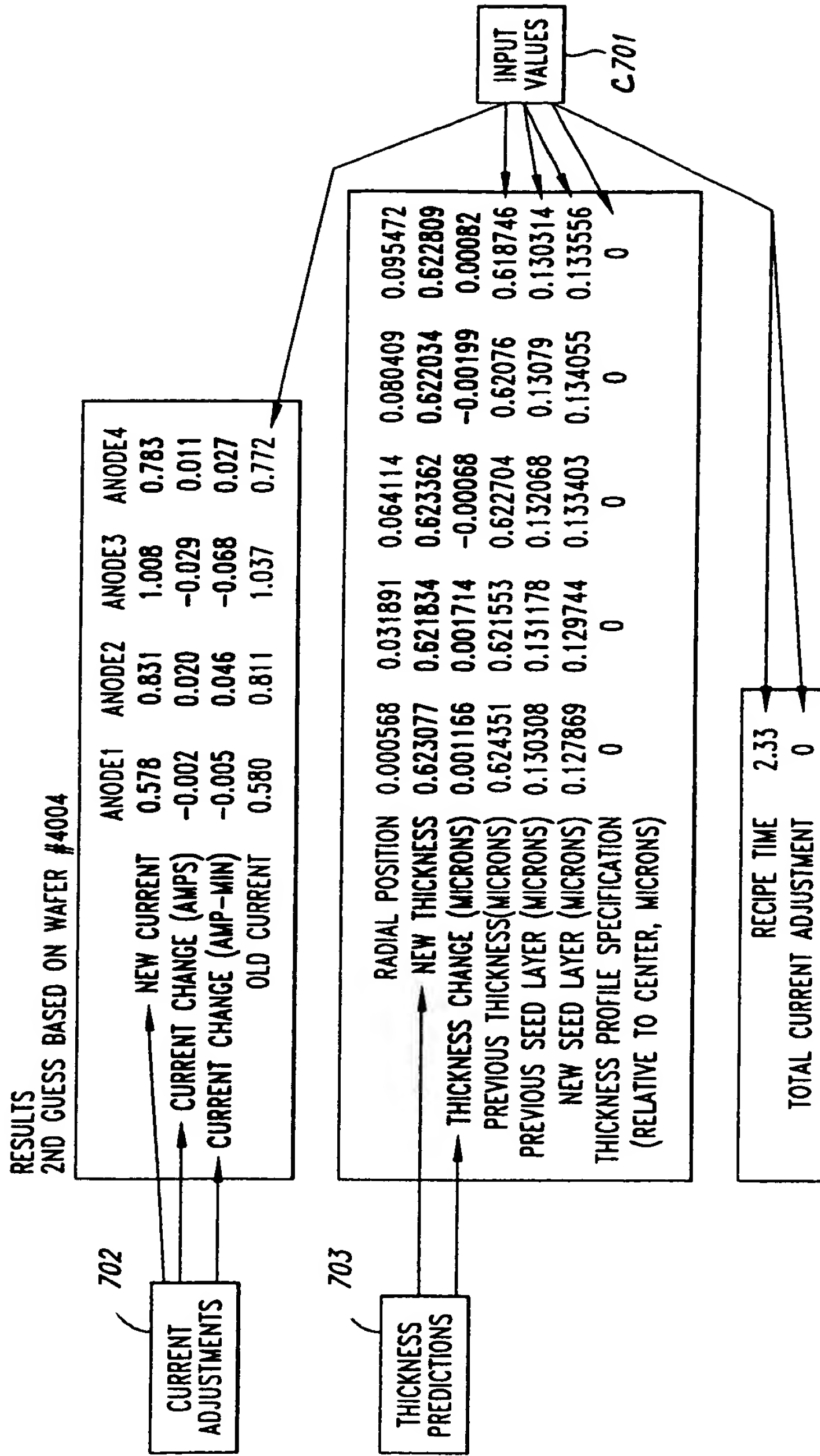


Fig.C7



FIGURE 8

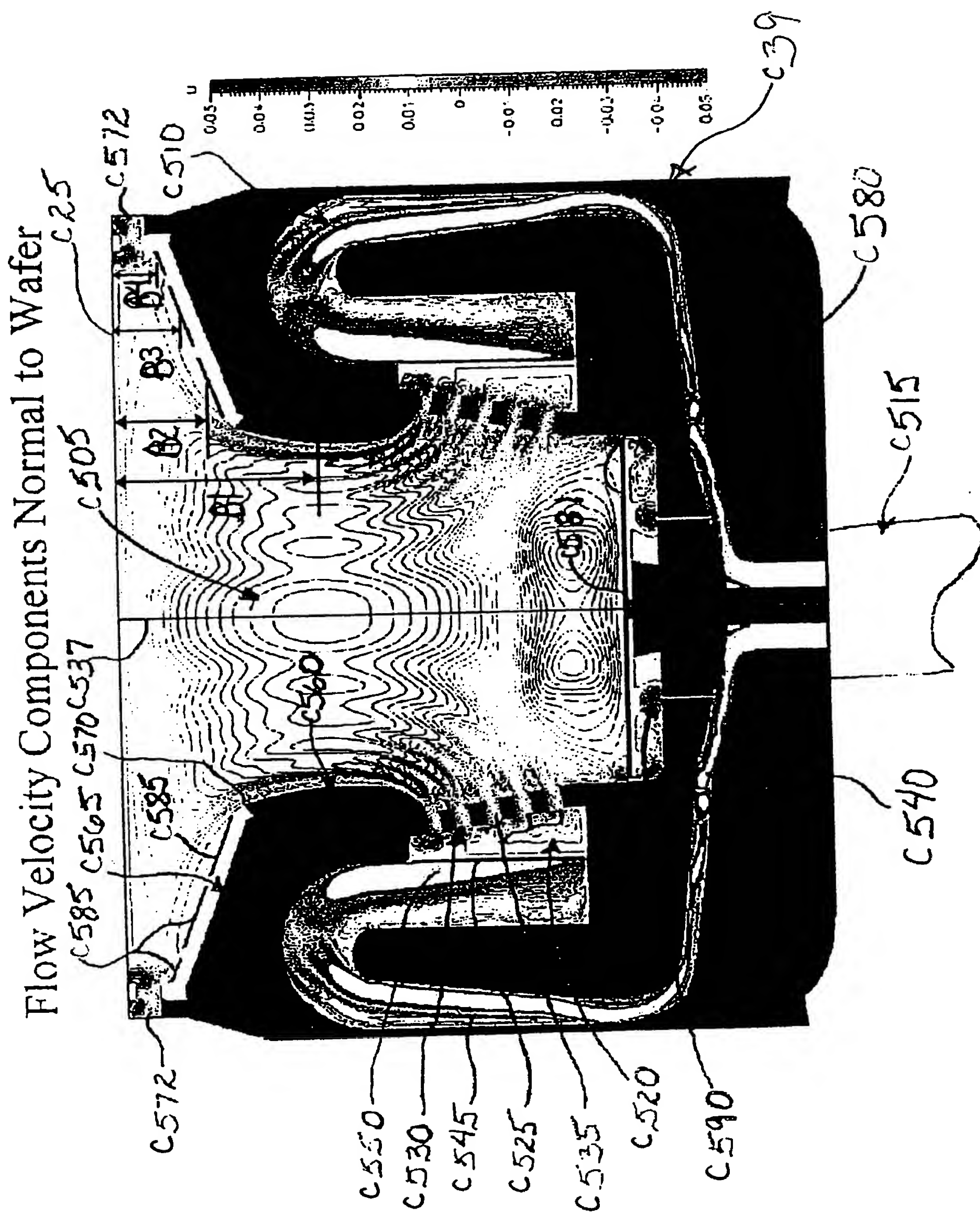
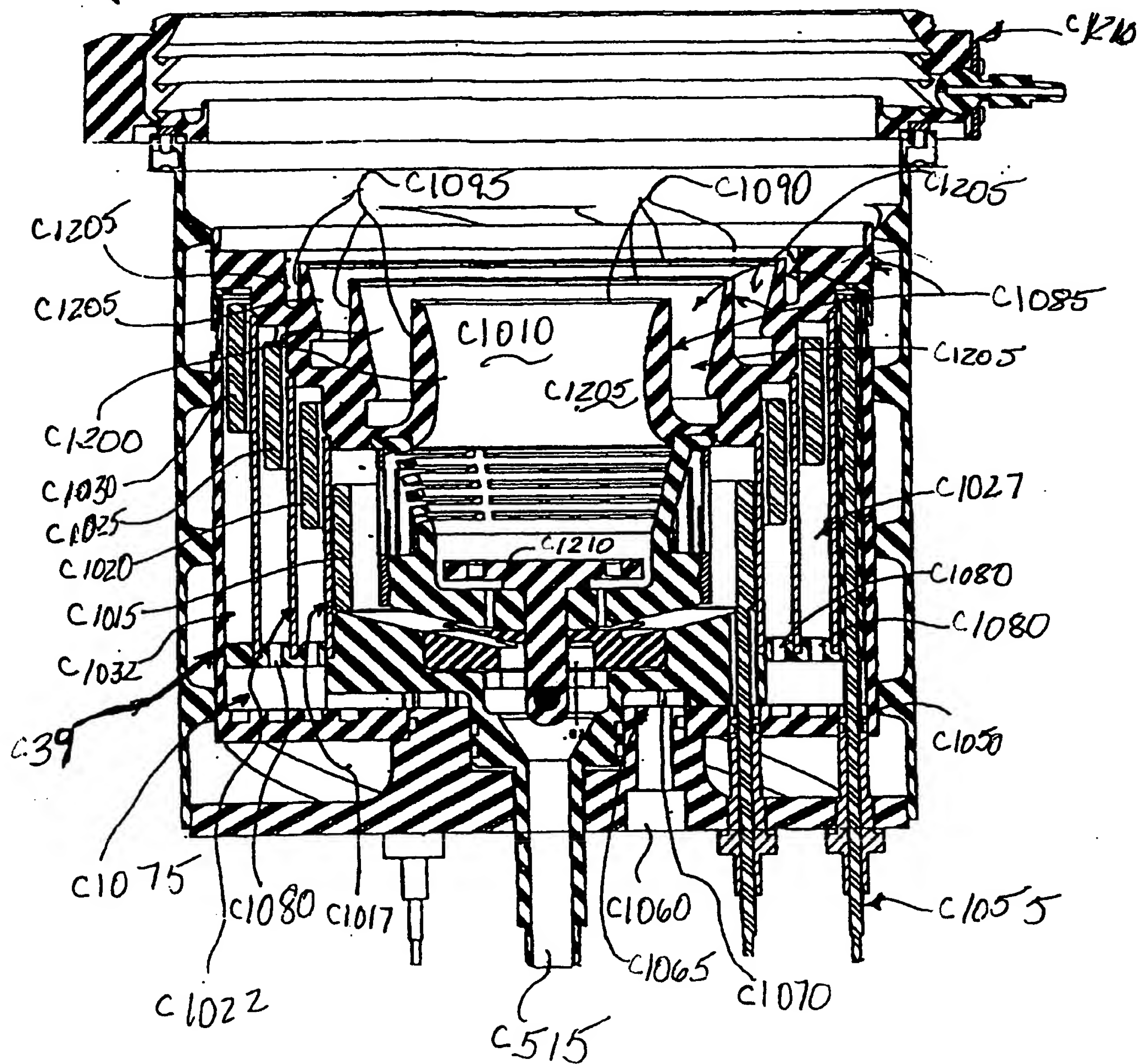


FIGURE C<sup>9</sup>

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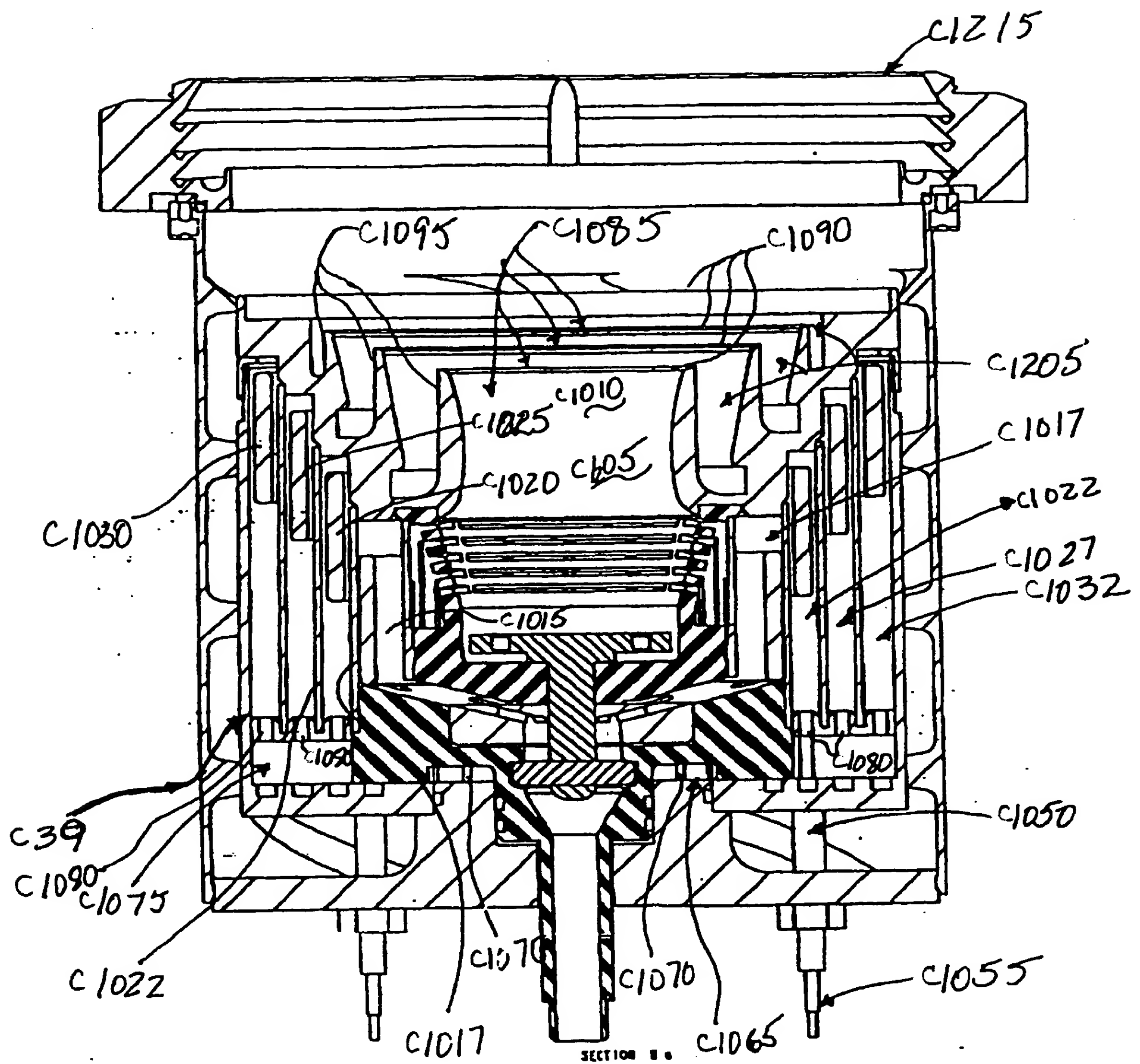


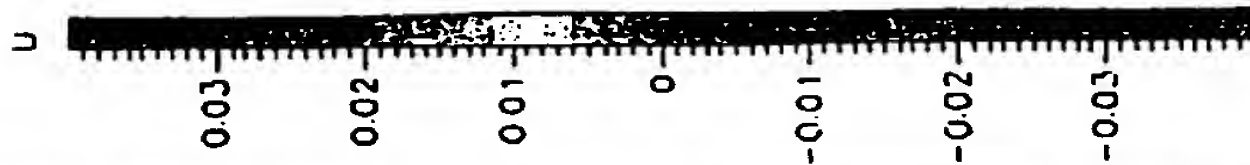
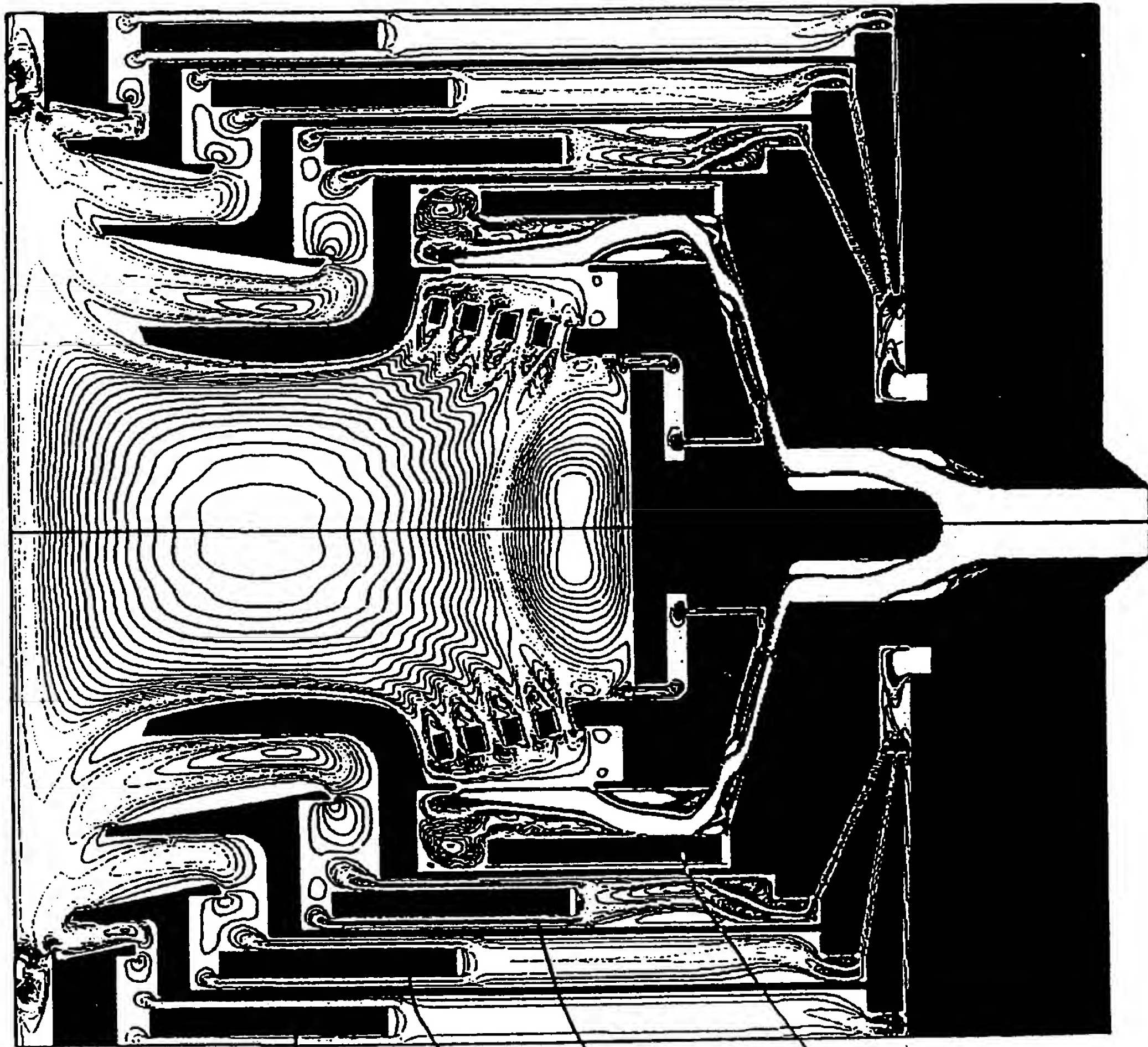
FIGURE C.10

# Workpiece Normal Velocity Contours

Two Flow Paths Refreshing Anodes

(Scale -0.05 to 0.05 m/sec)

FIGURE C11



C39

C1030

C1025

C1020

C1015

C2010

C25



# Workpiece-Normal Velocity Contours Single Flow Path (No Flow Over Anodes)

(Scale -0.05 to 0.05 m/sec)

FIGURE C12

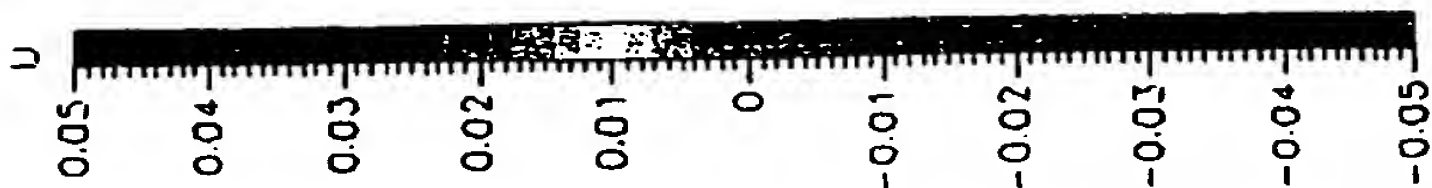
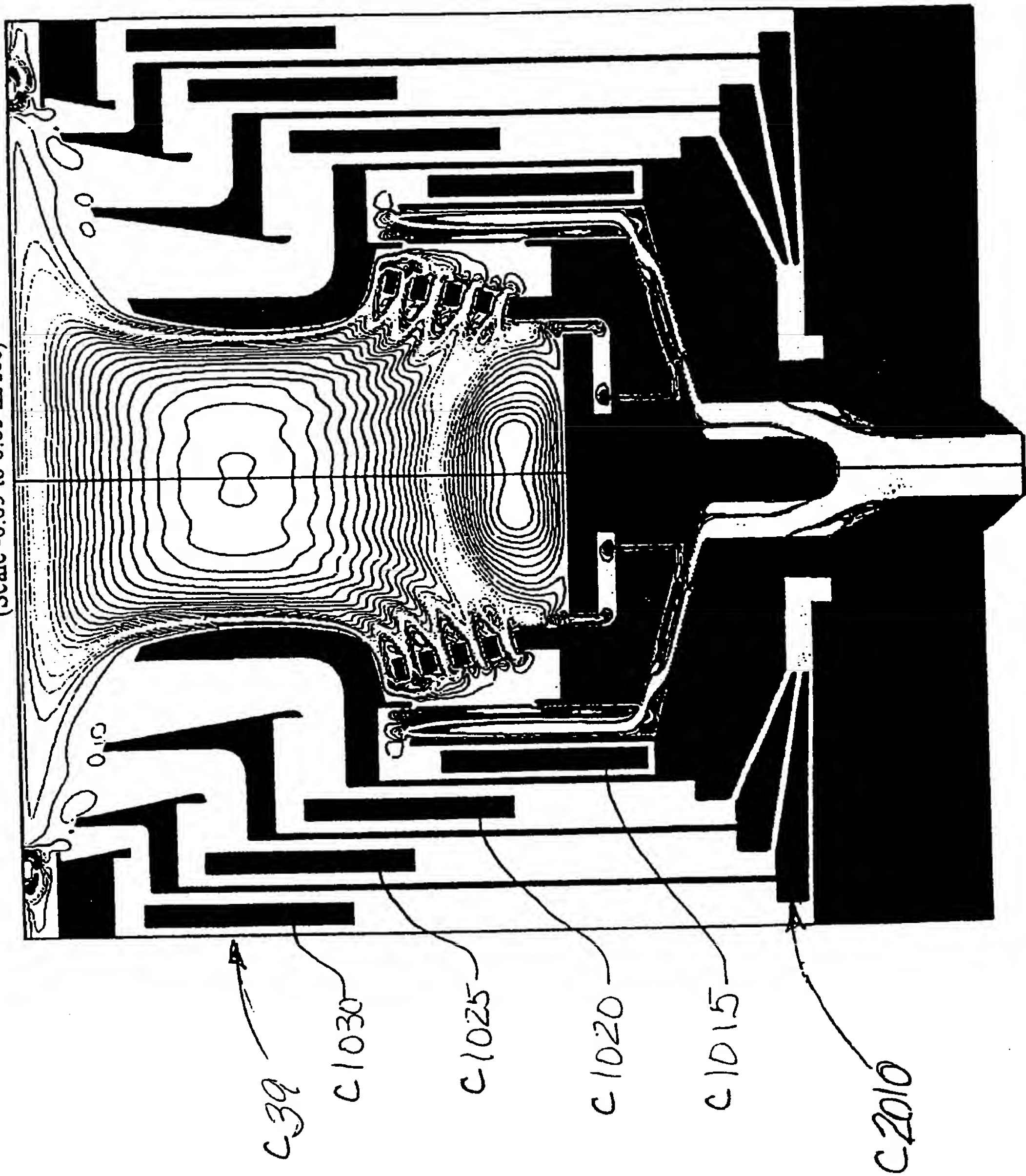
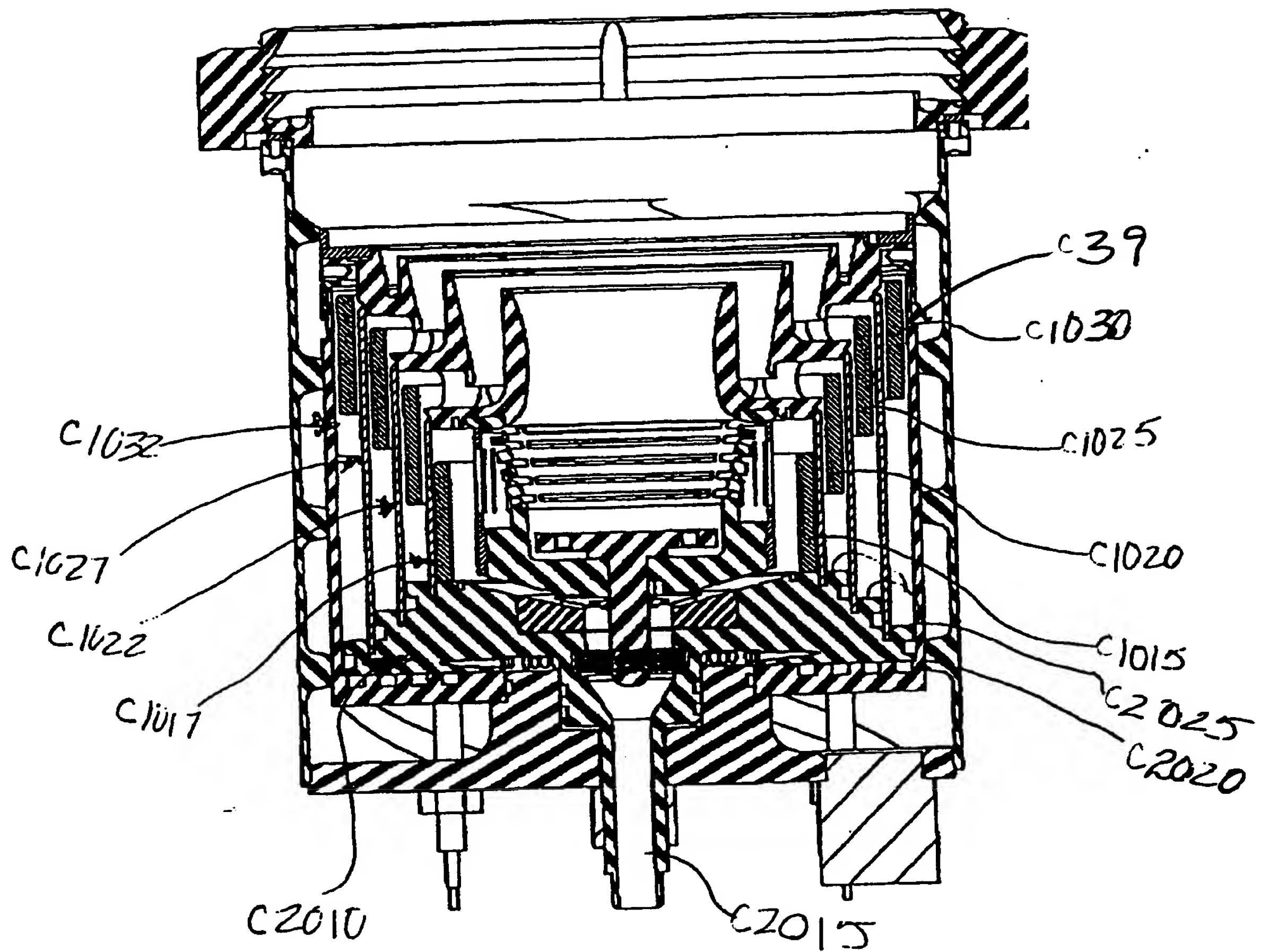


FIGURE C13



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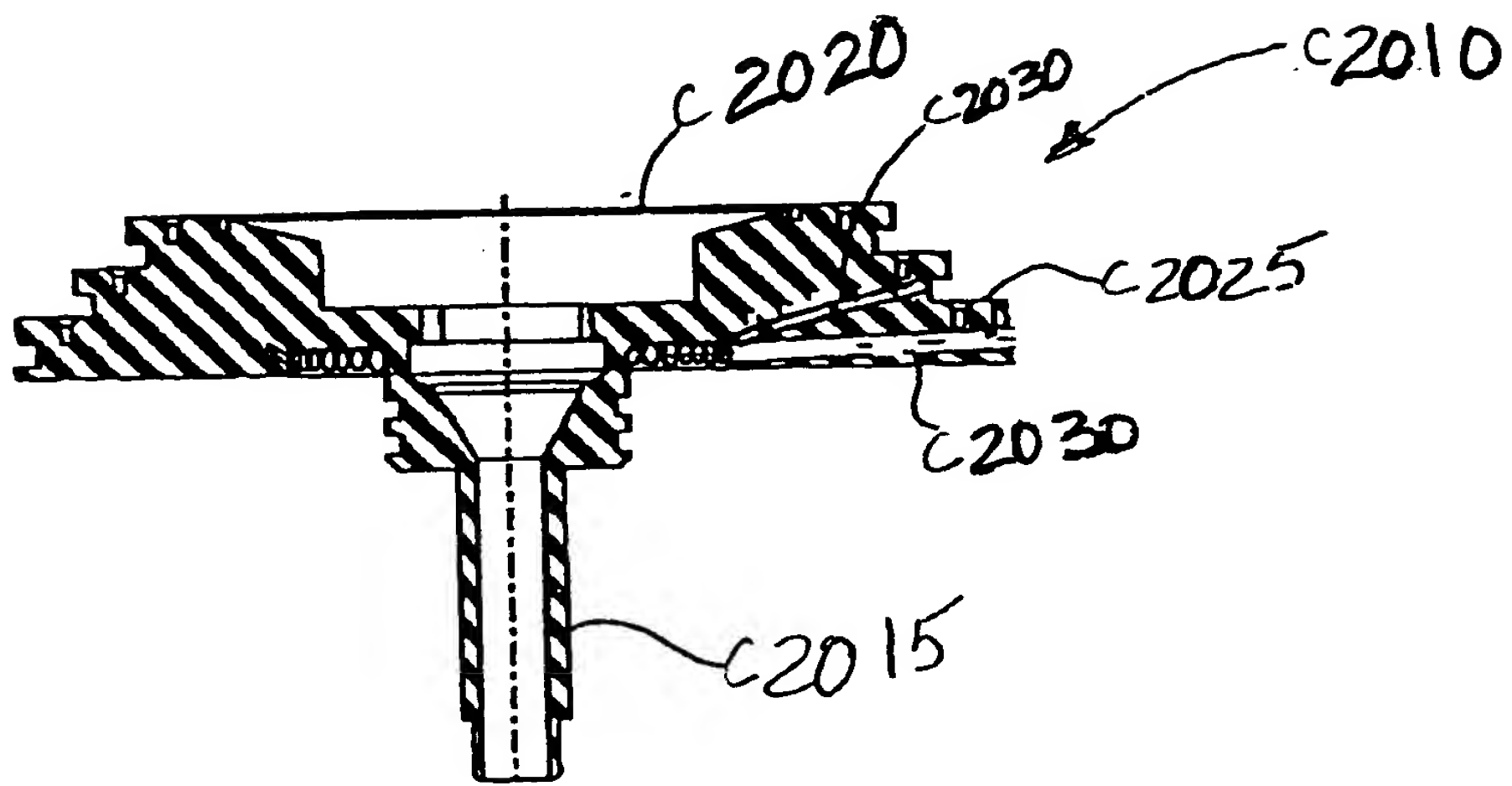


FIGURE C14

FIG. C15

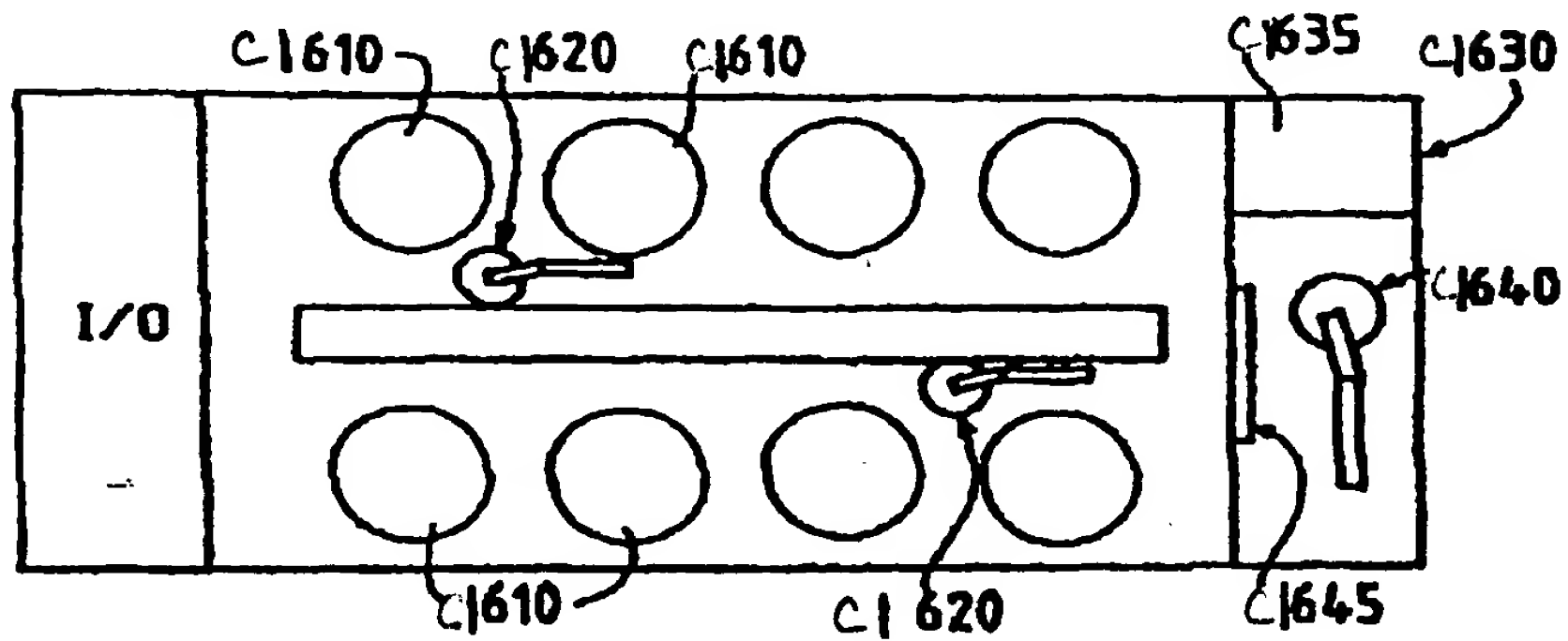
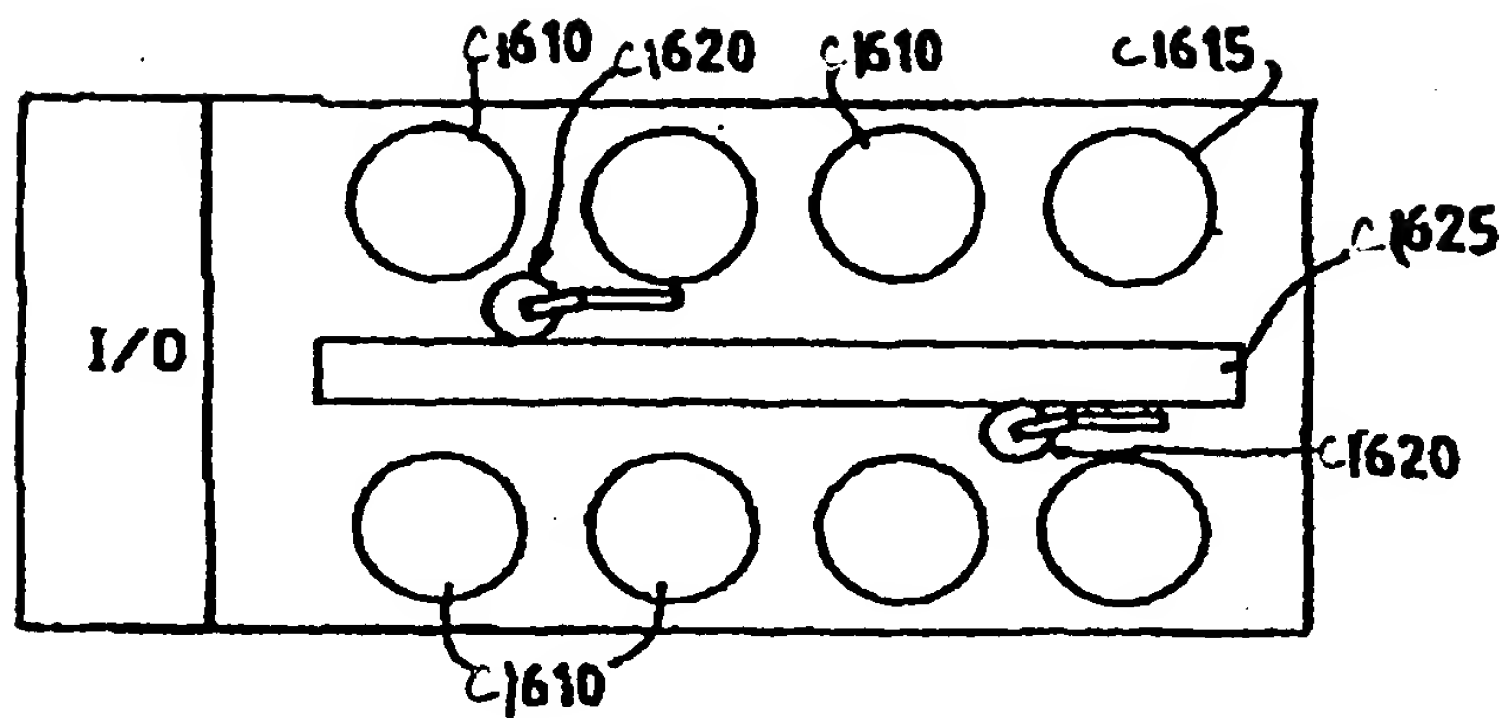


FIG. C16



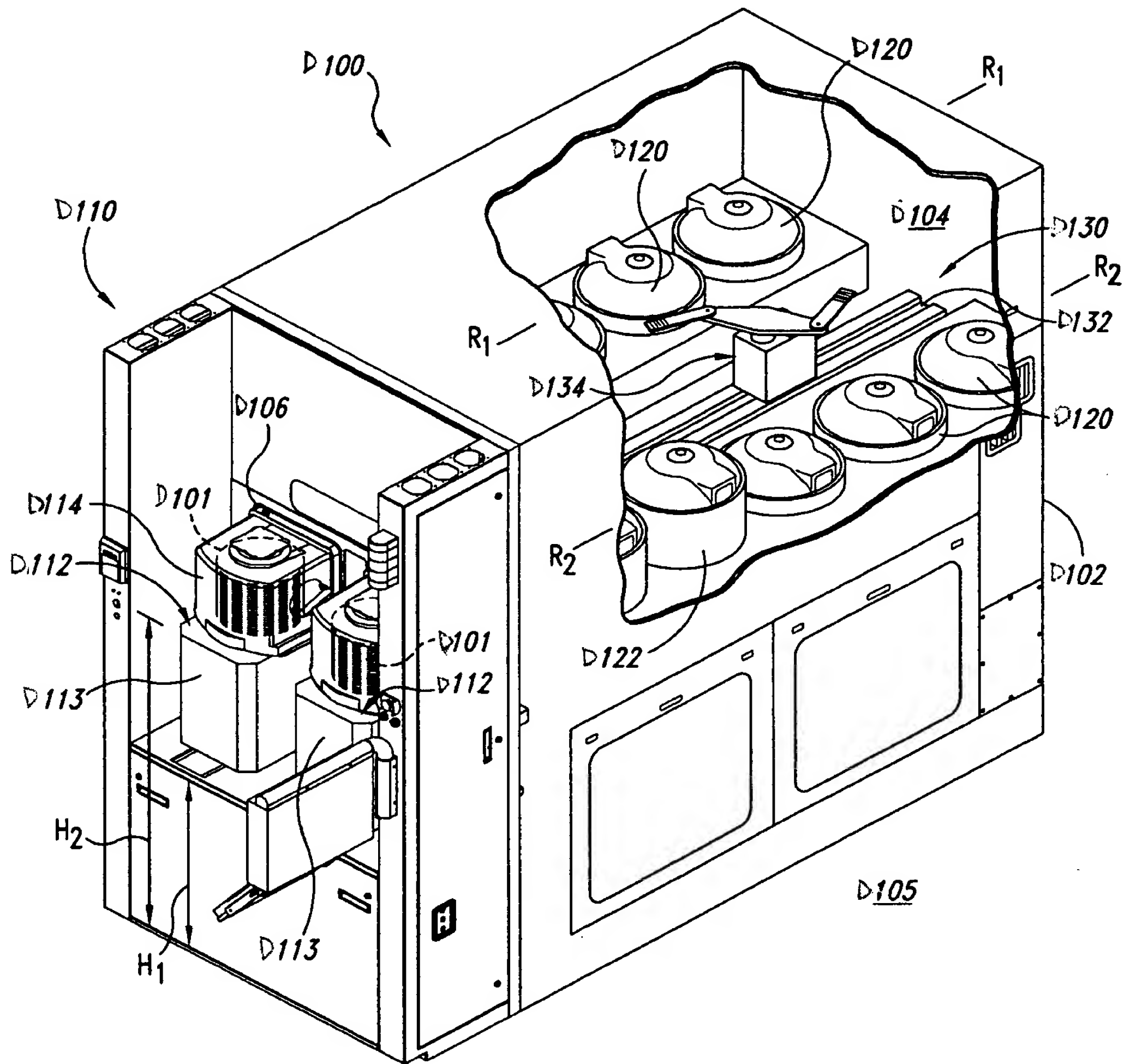


Fig. D1

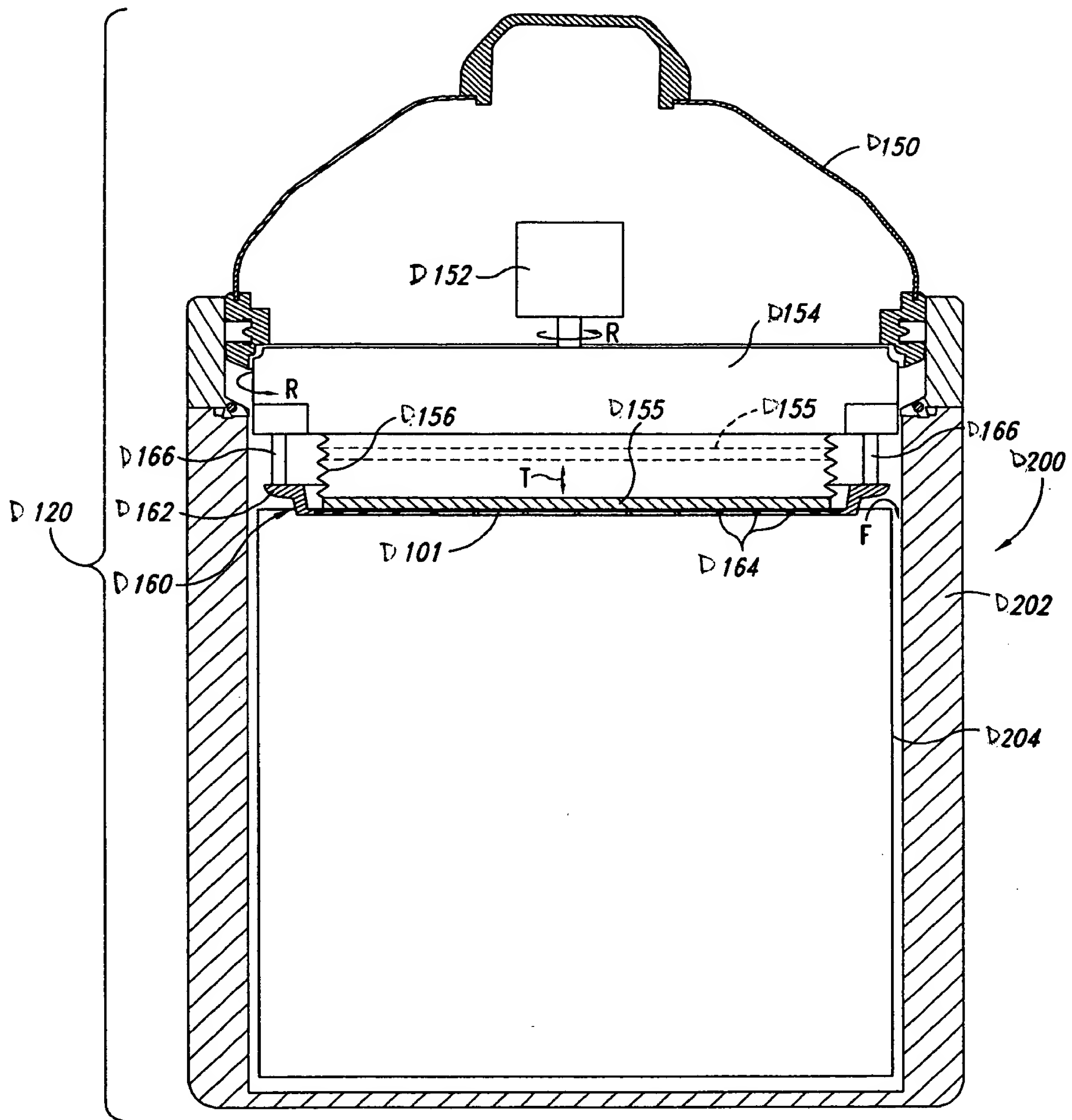


Fig. D2

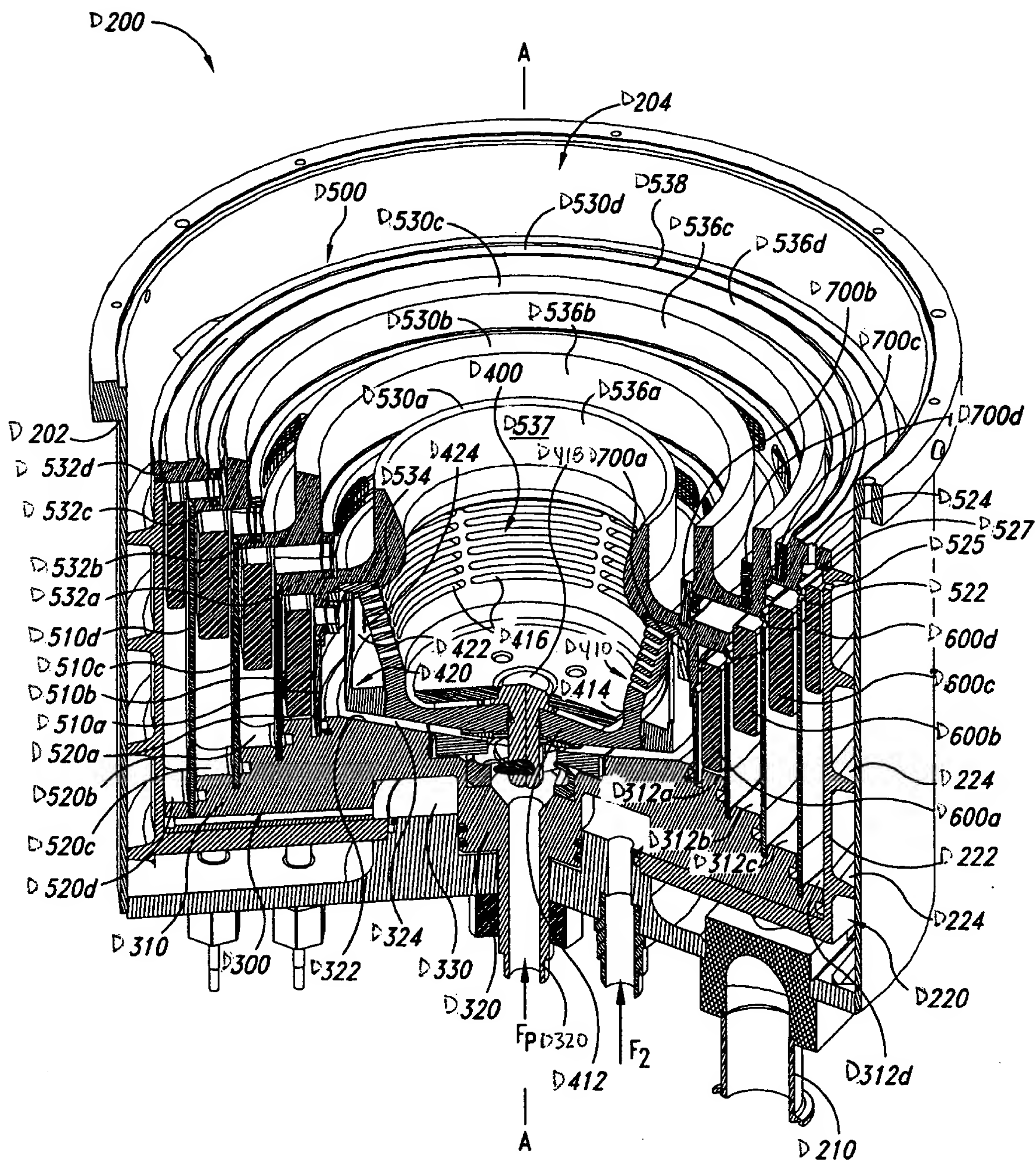


Fig. D3

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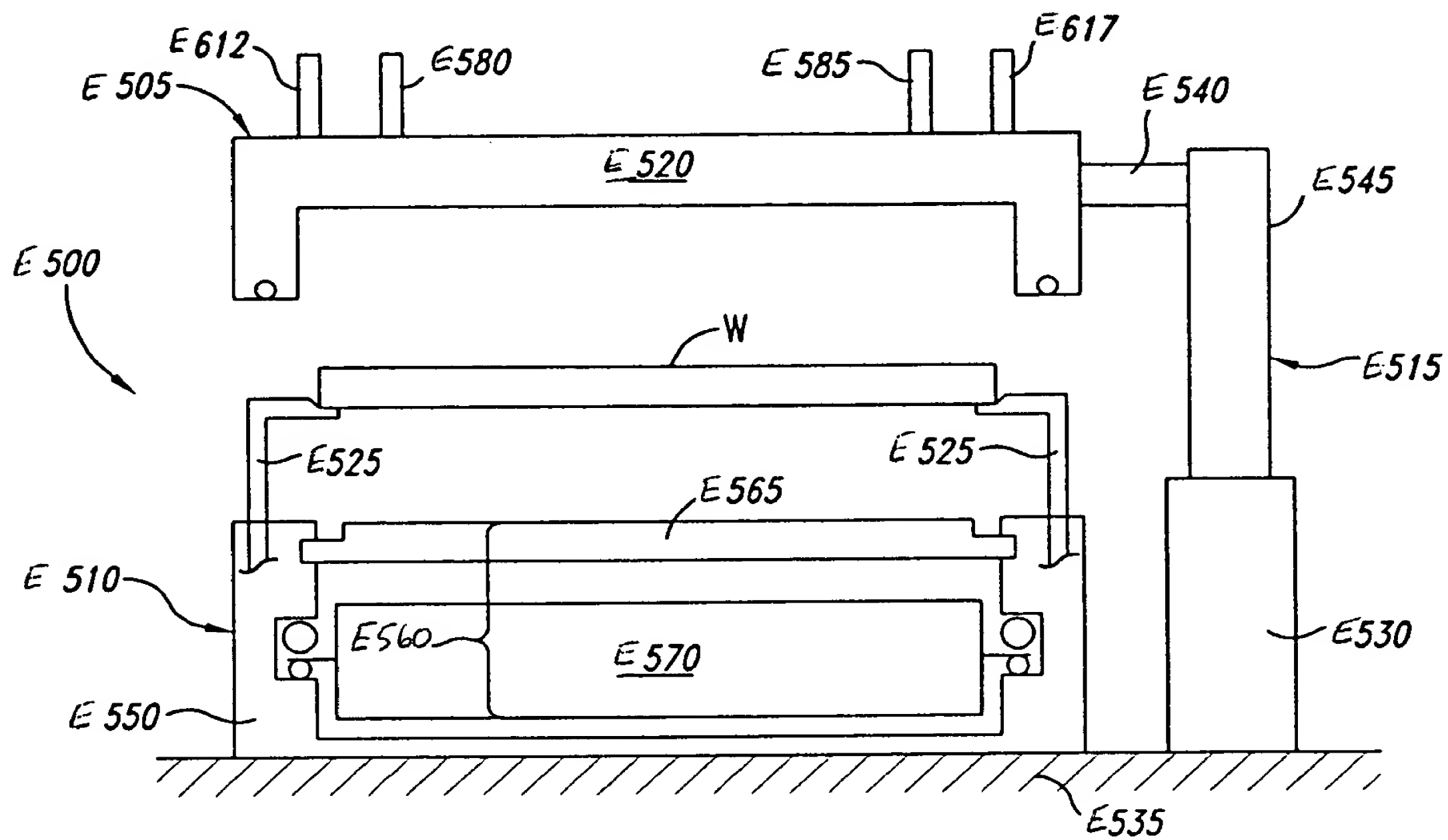


Fig. E1A

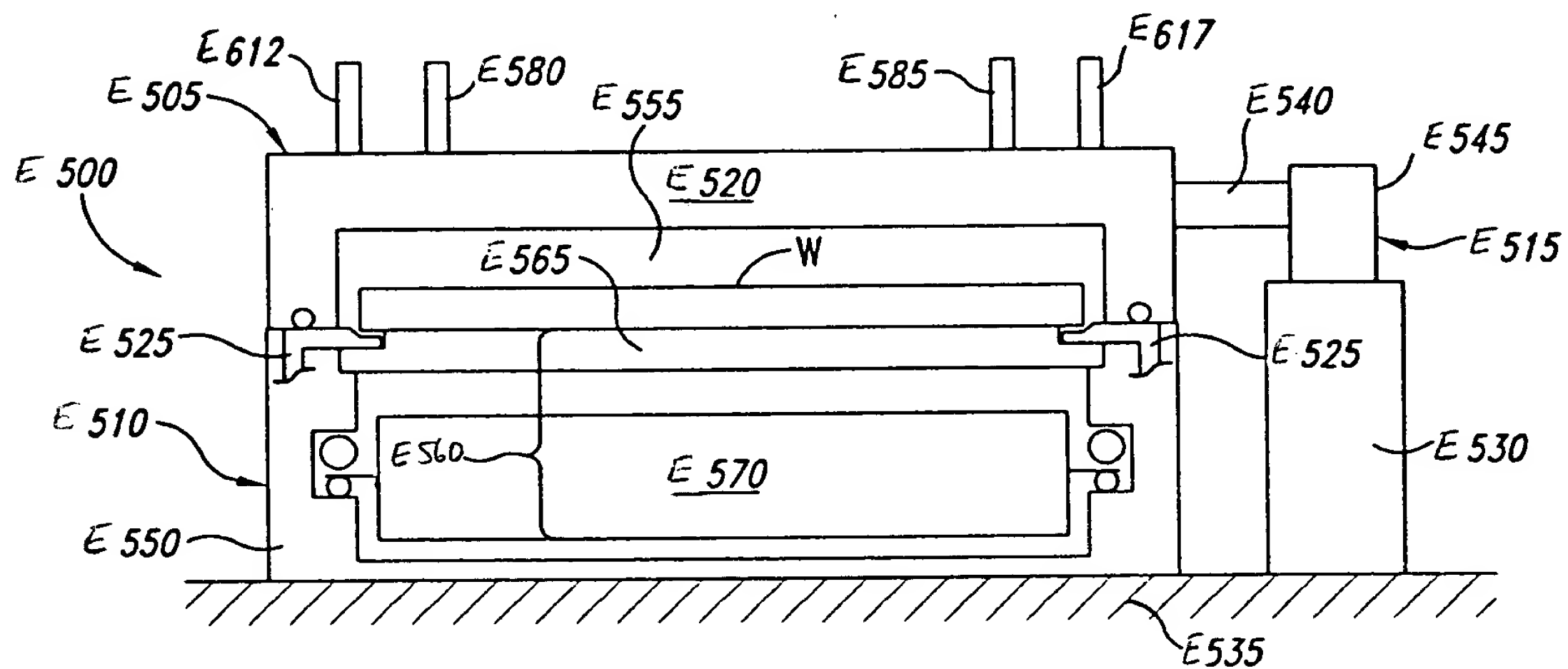
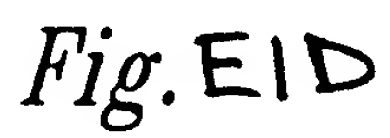
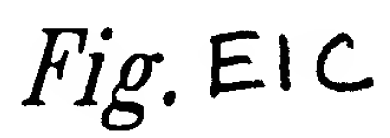


Fig. E1B



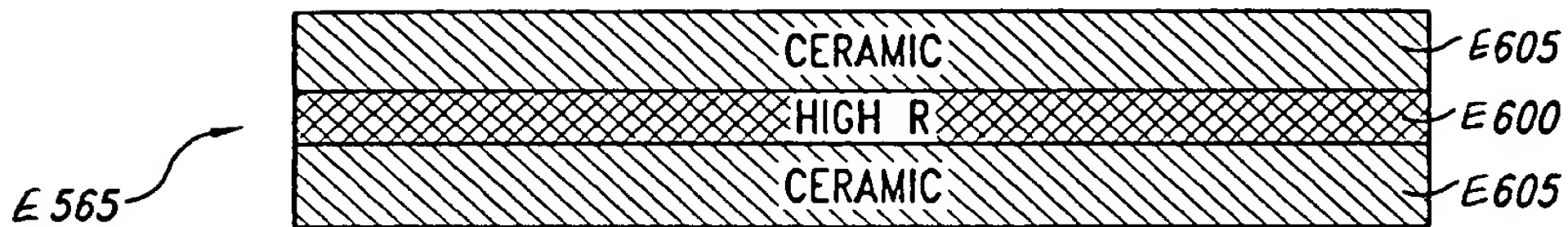


Fig. E2A

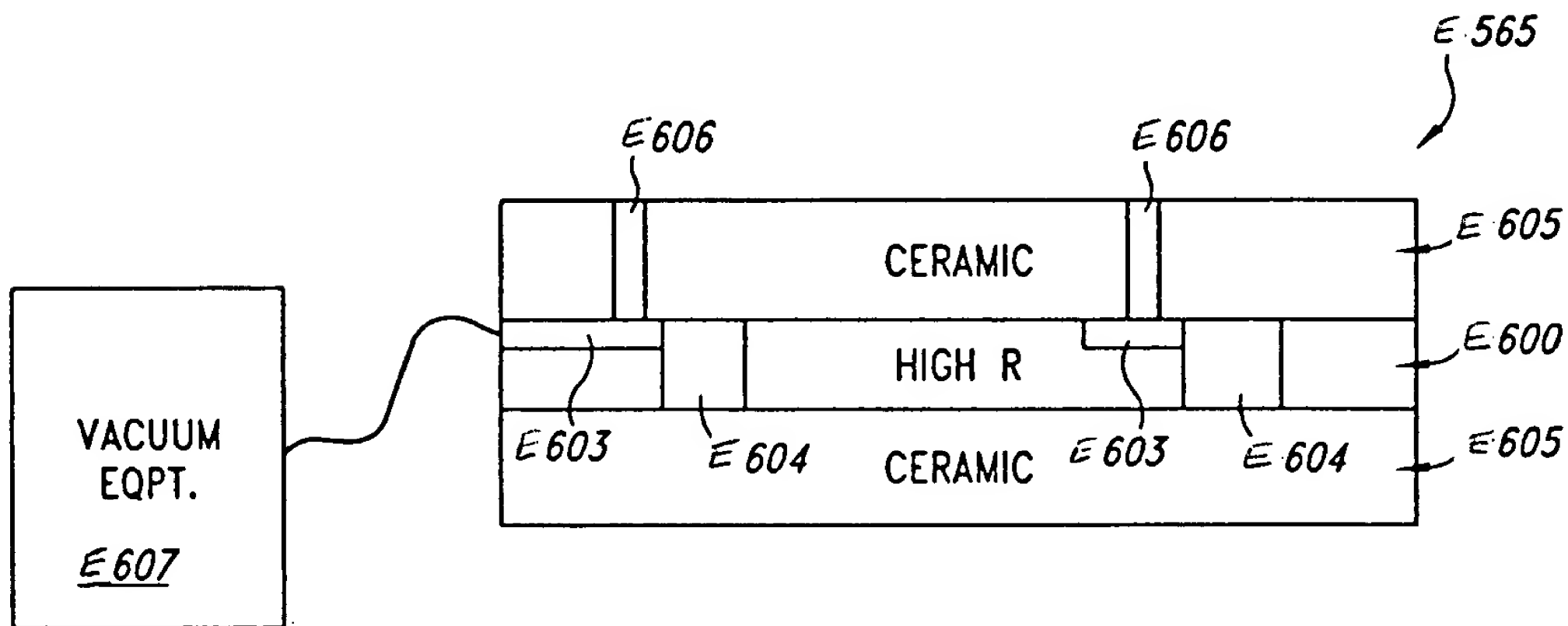


Fig. E2B

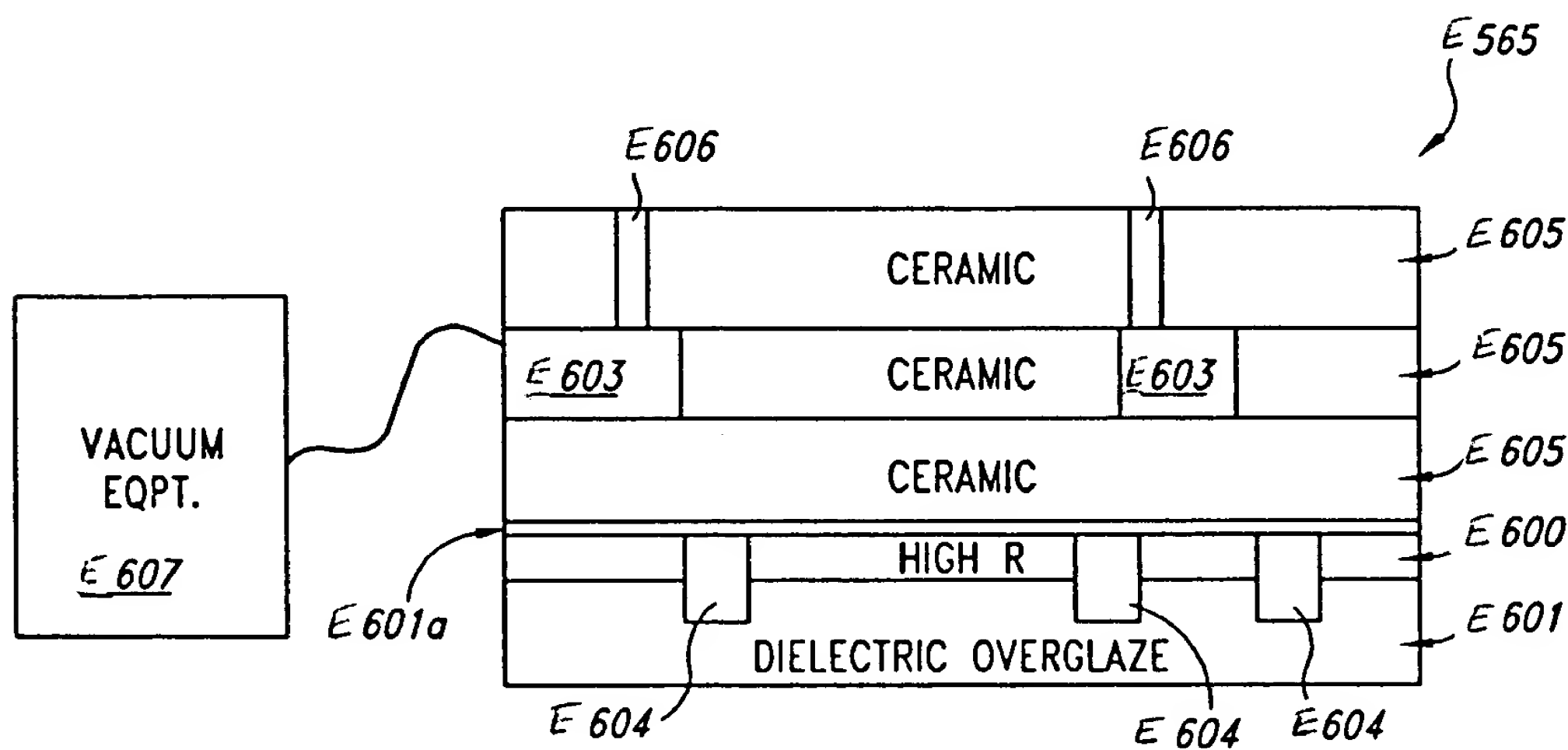


Fig. E2C

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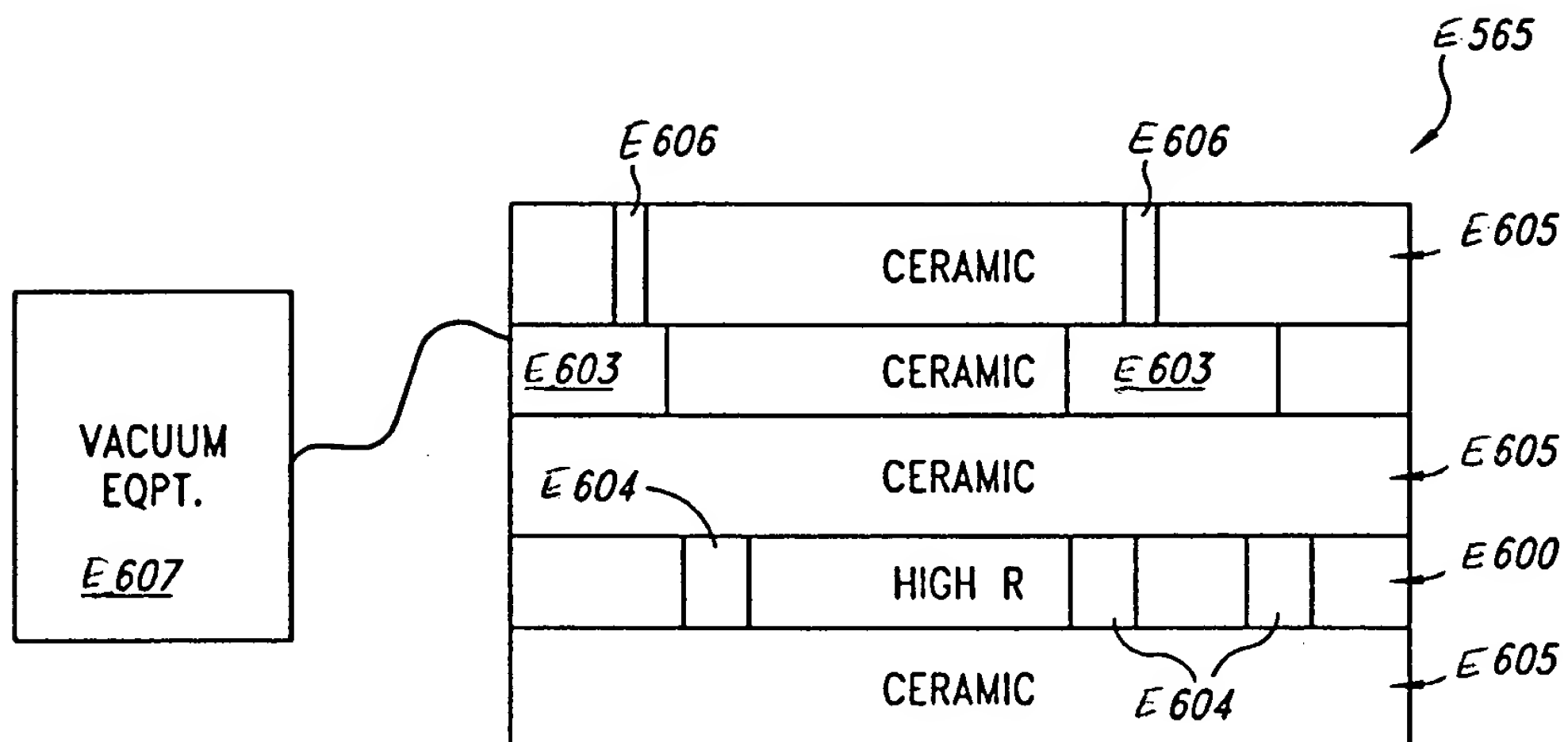


Fig. E2D

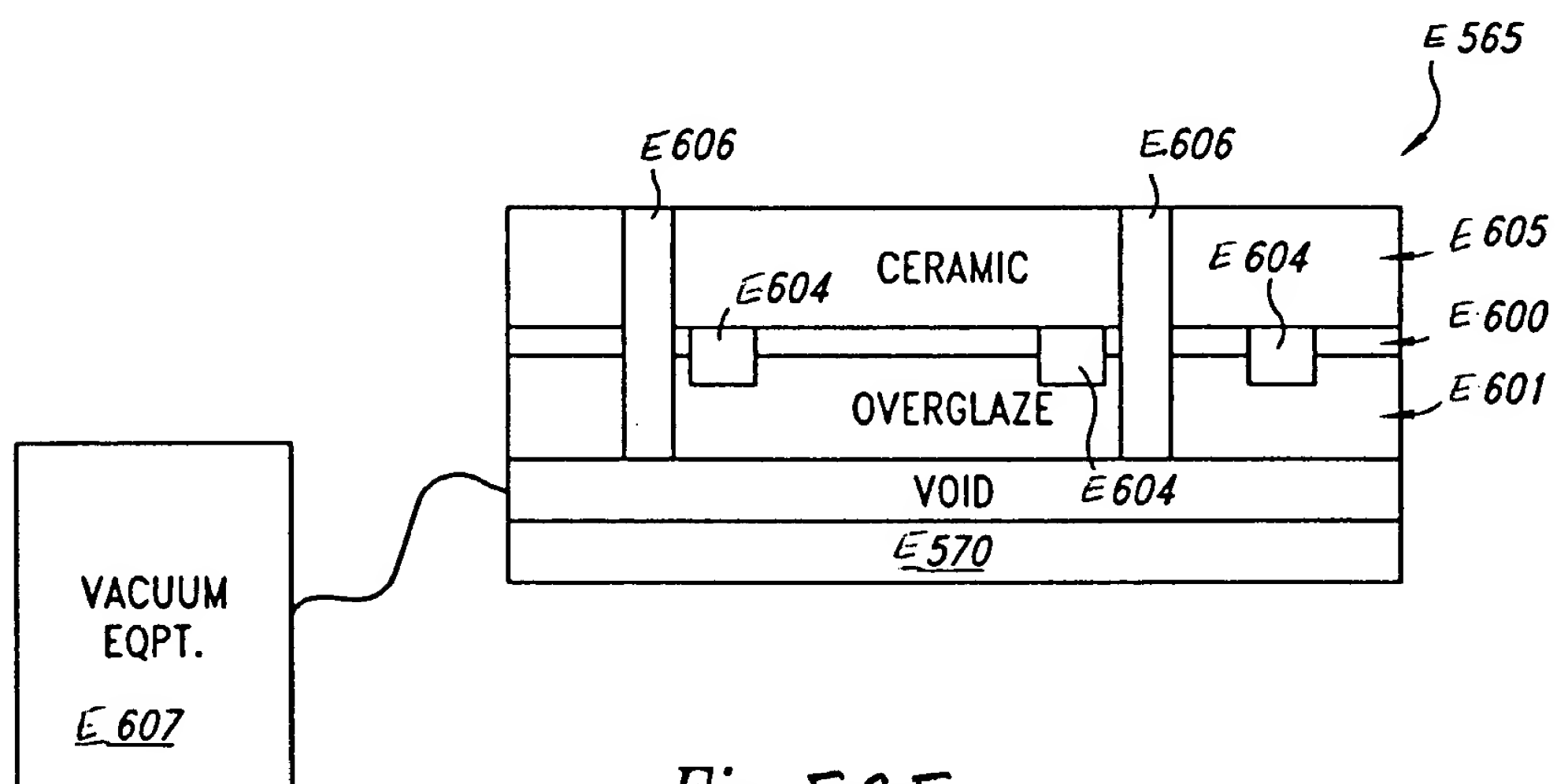


Fig. E2E

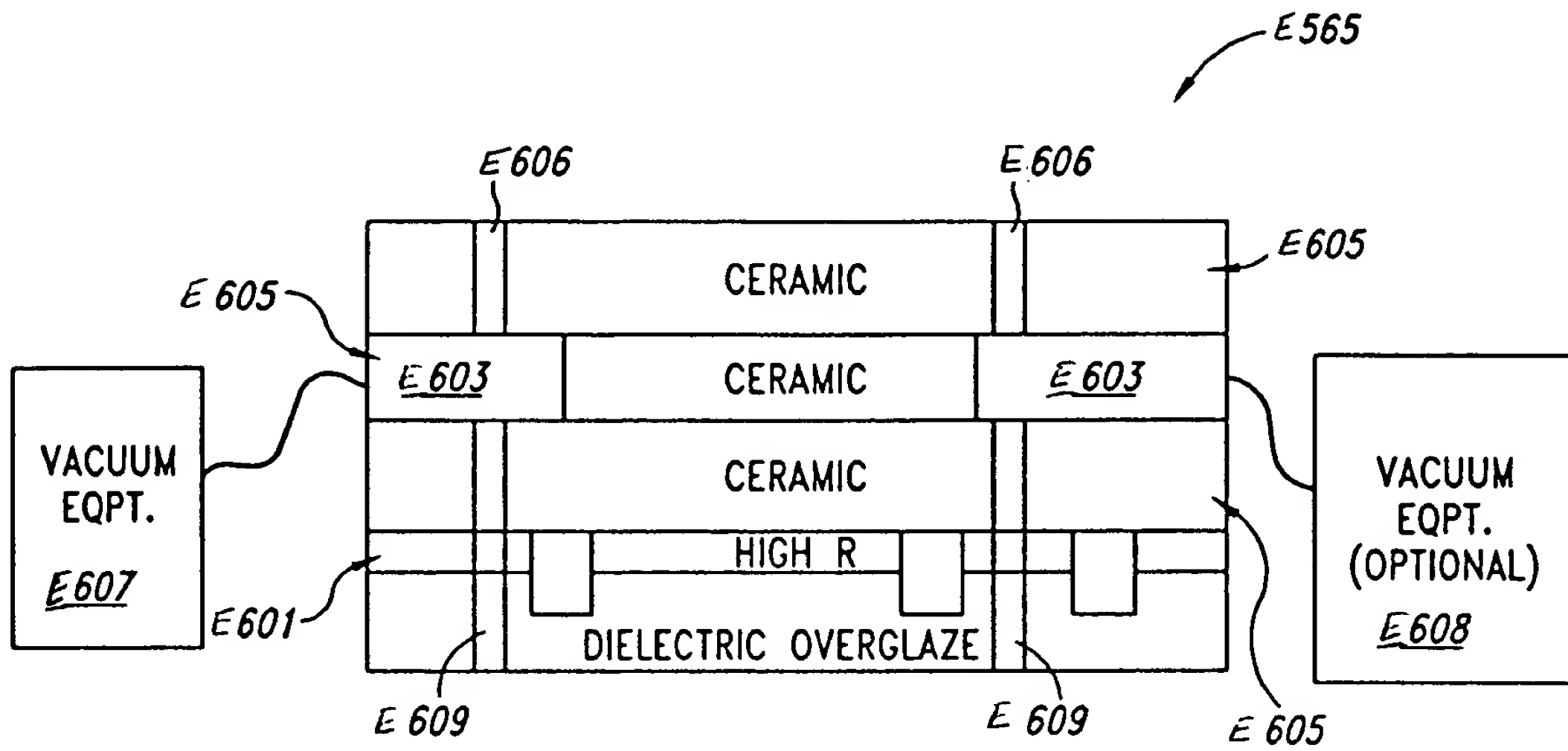


Fig. E2F

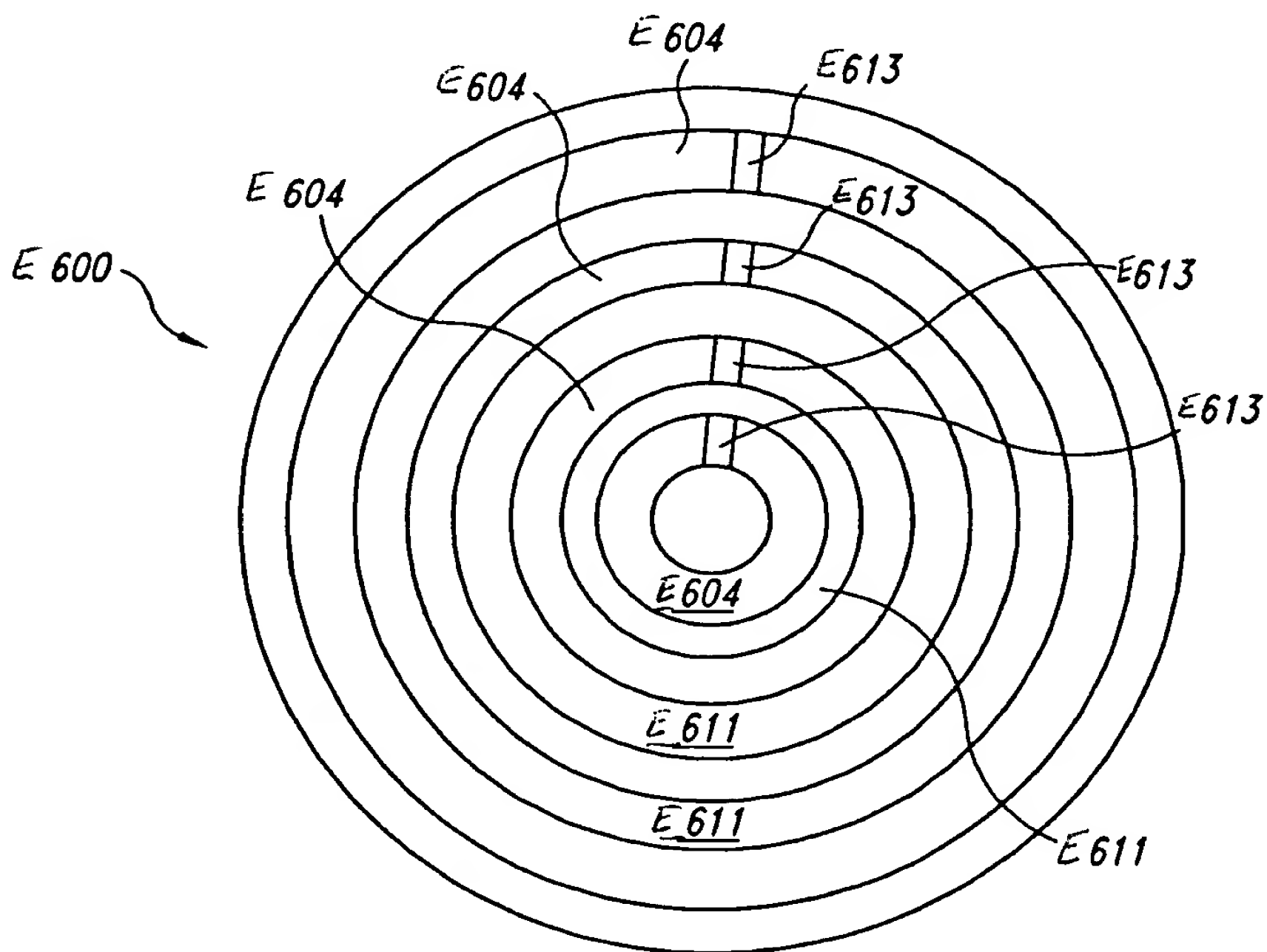
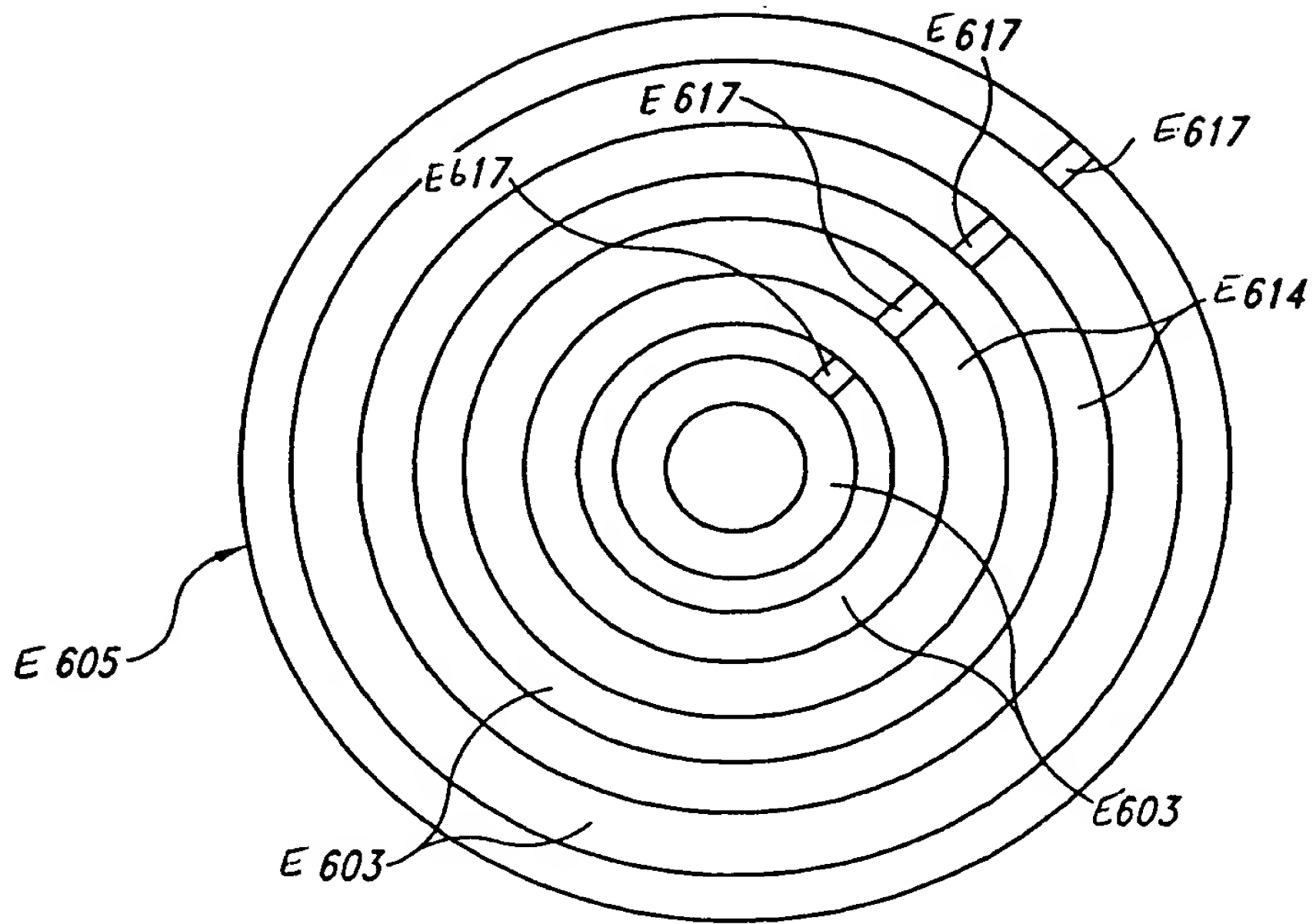
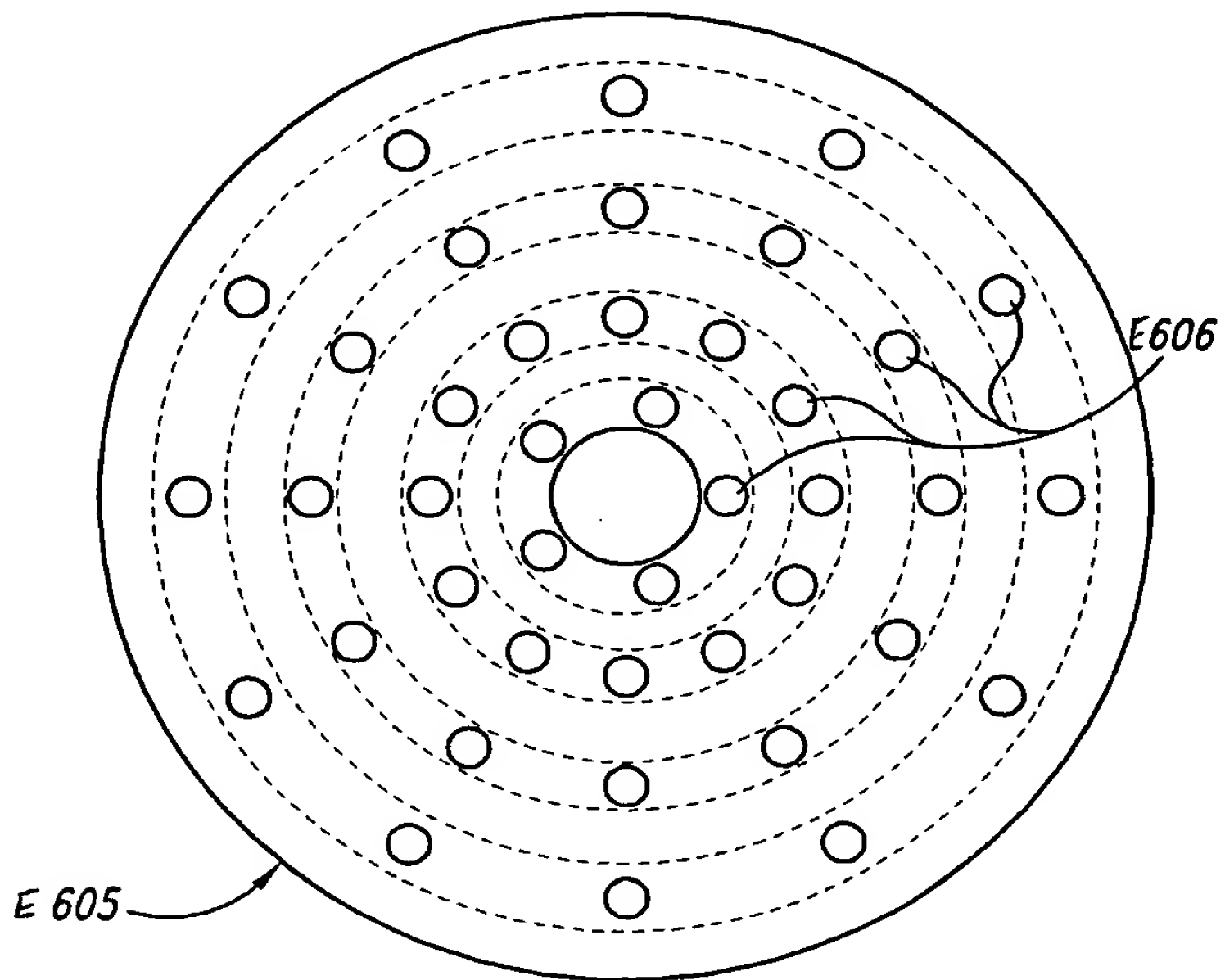
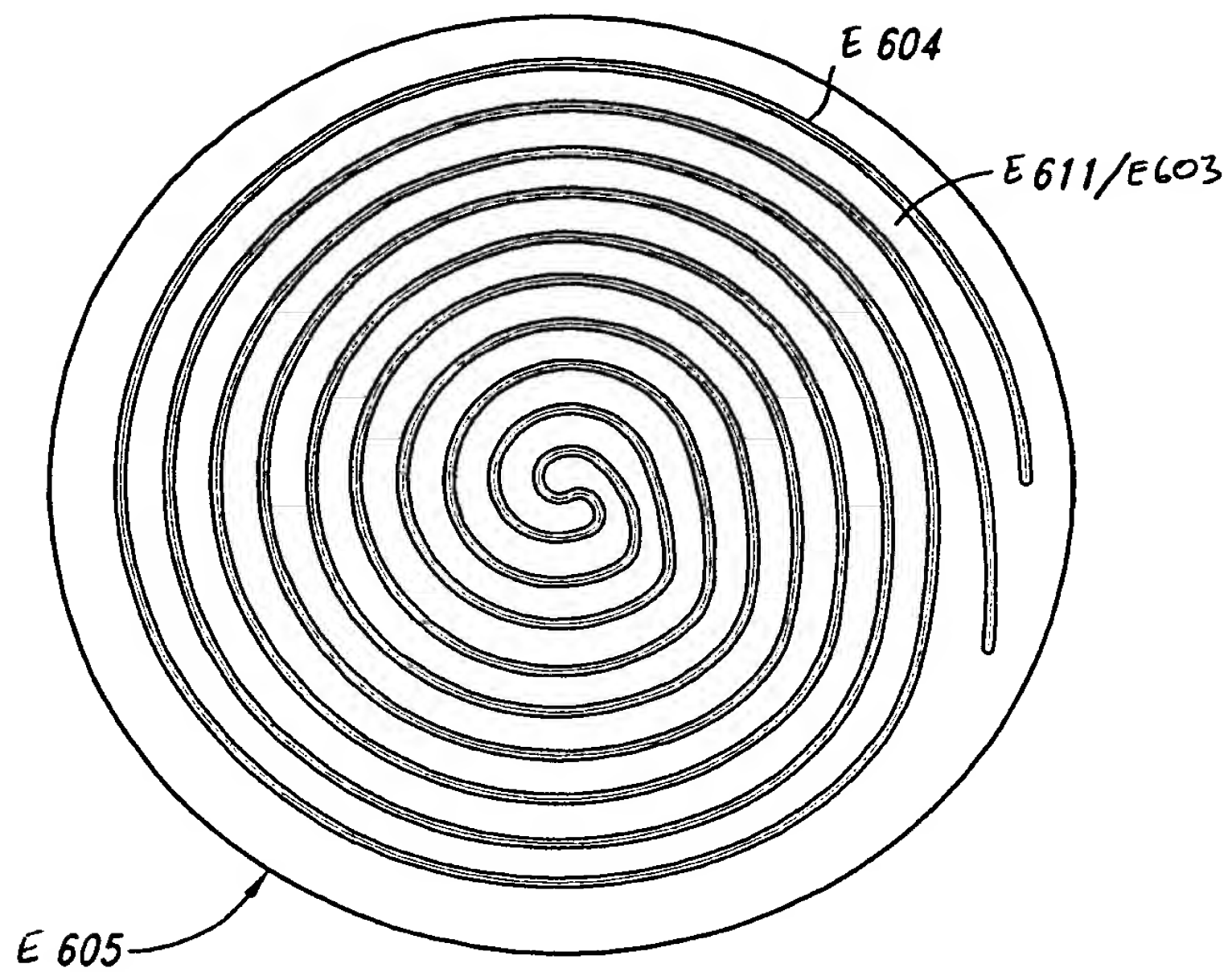


Fig. E2G



*Fig. E2H**Fig. E2I*



*Fig. E2J*

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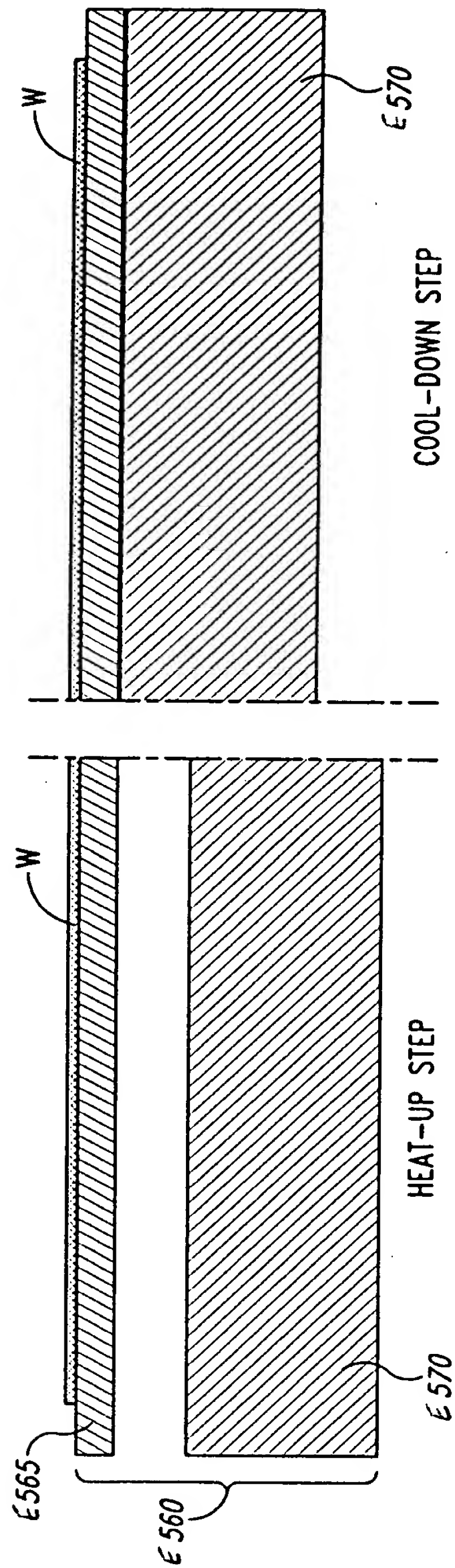


Fig. E3A

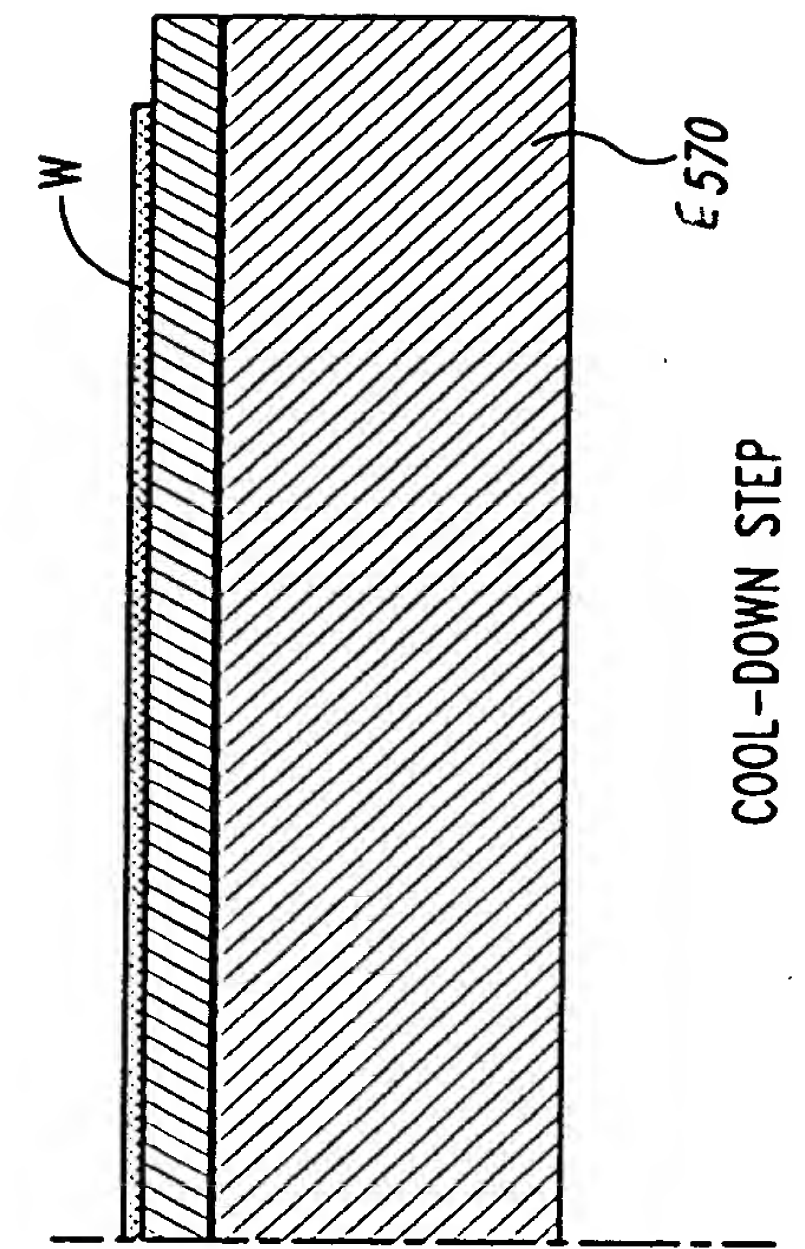


Fig. E3B

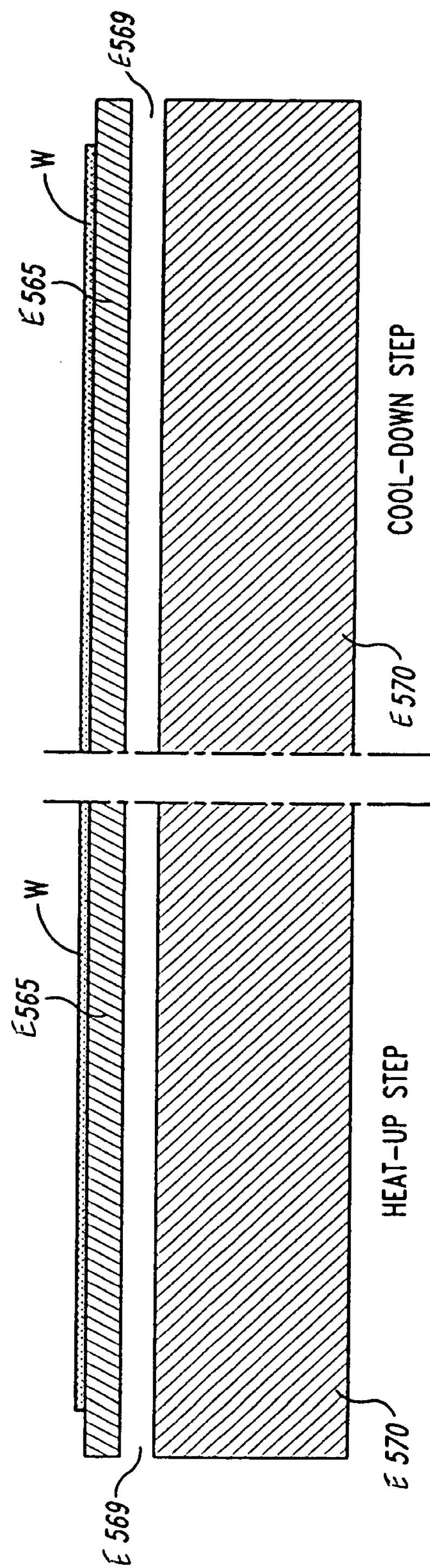


Fig. E4A

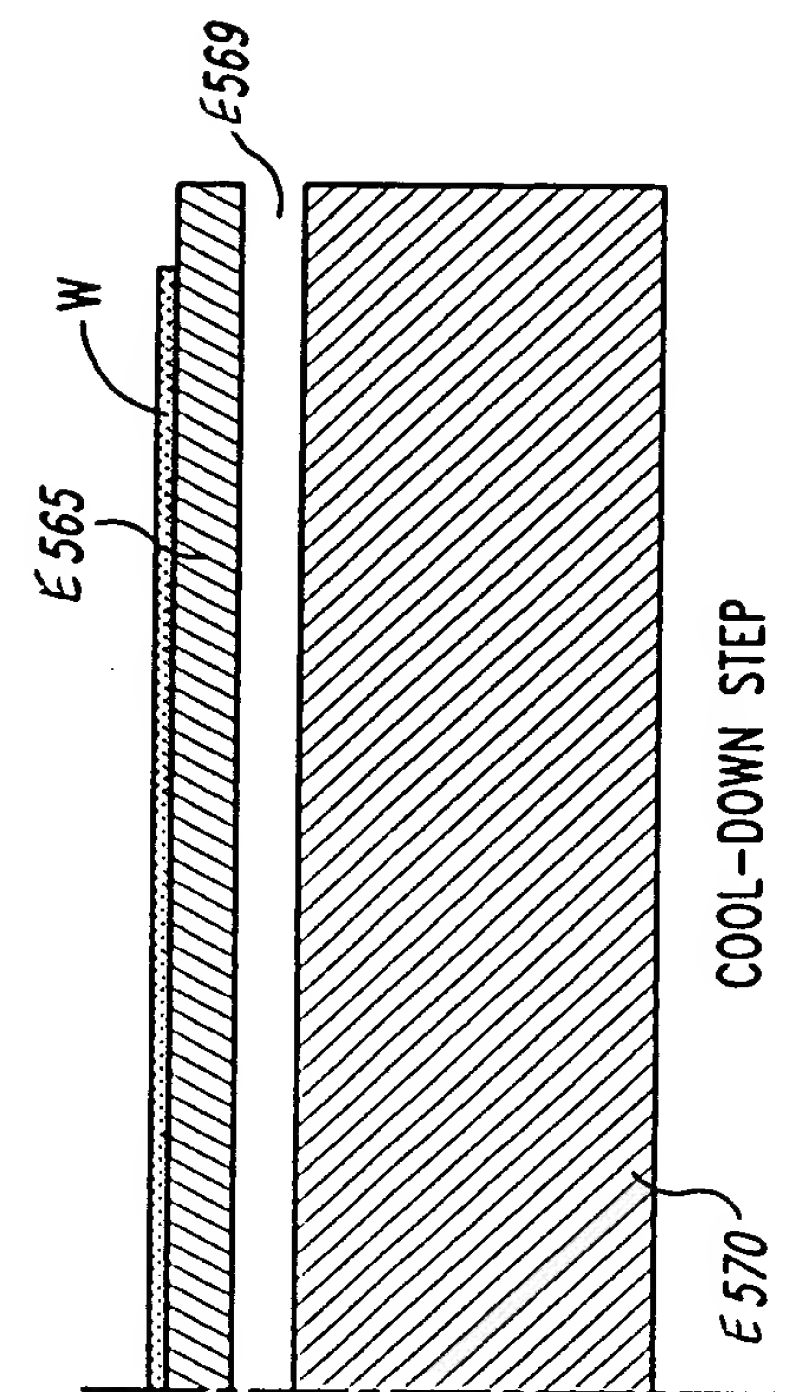


Fig. E4B

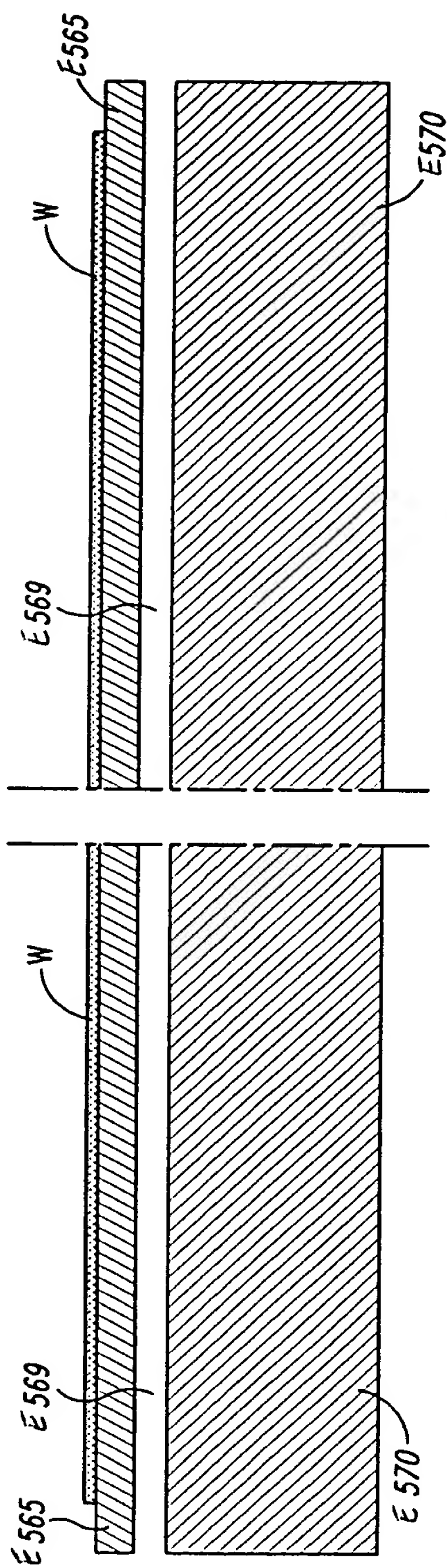


Fig. E5A

Fig. E5B

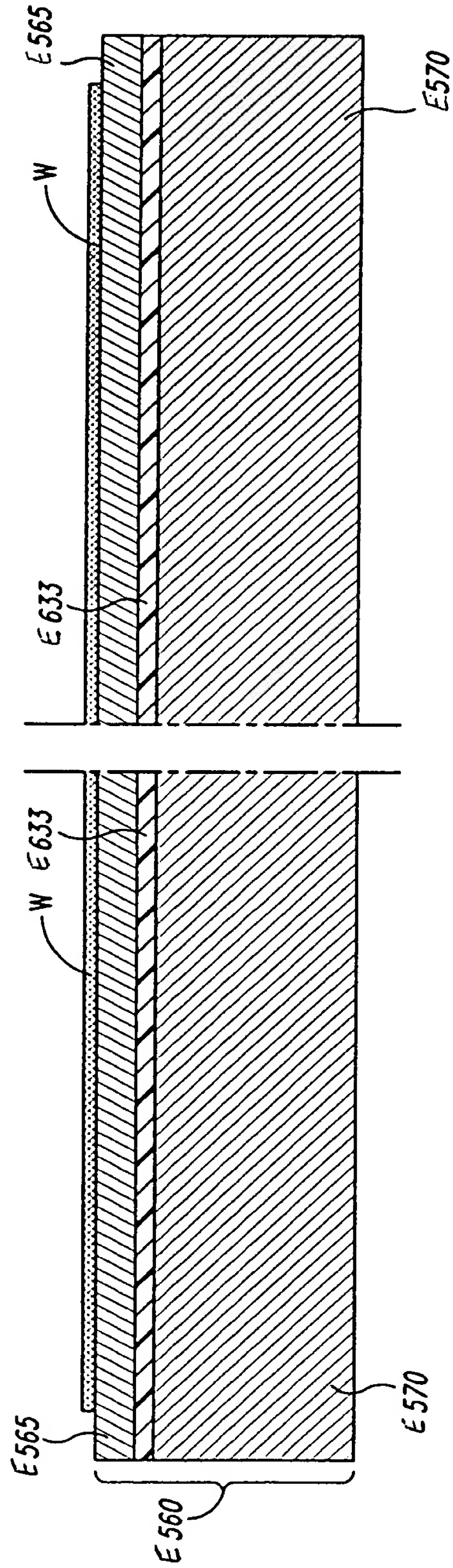


Fig. E6A

Fig. E6B

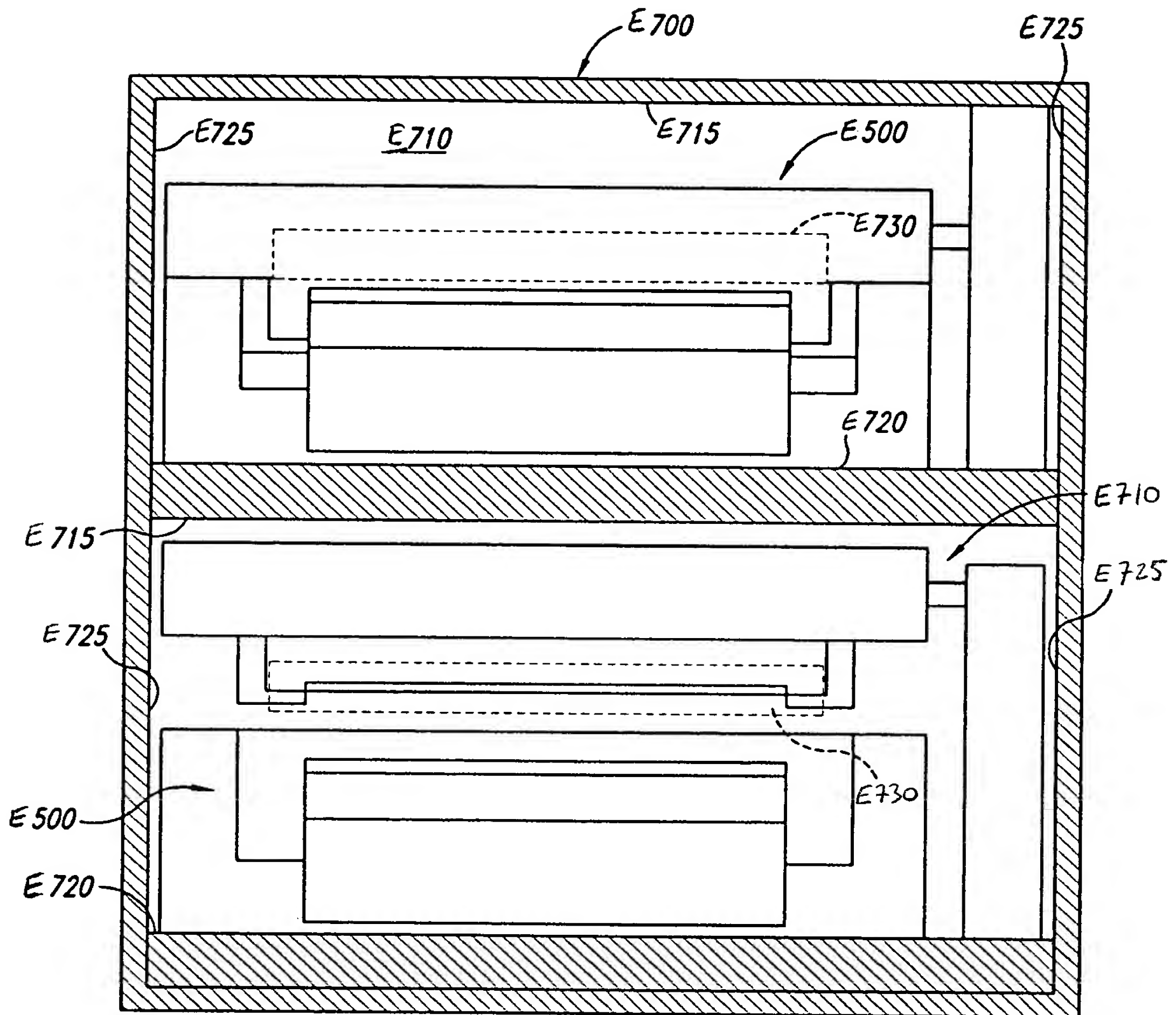
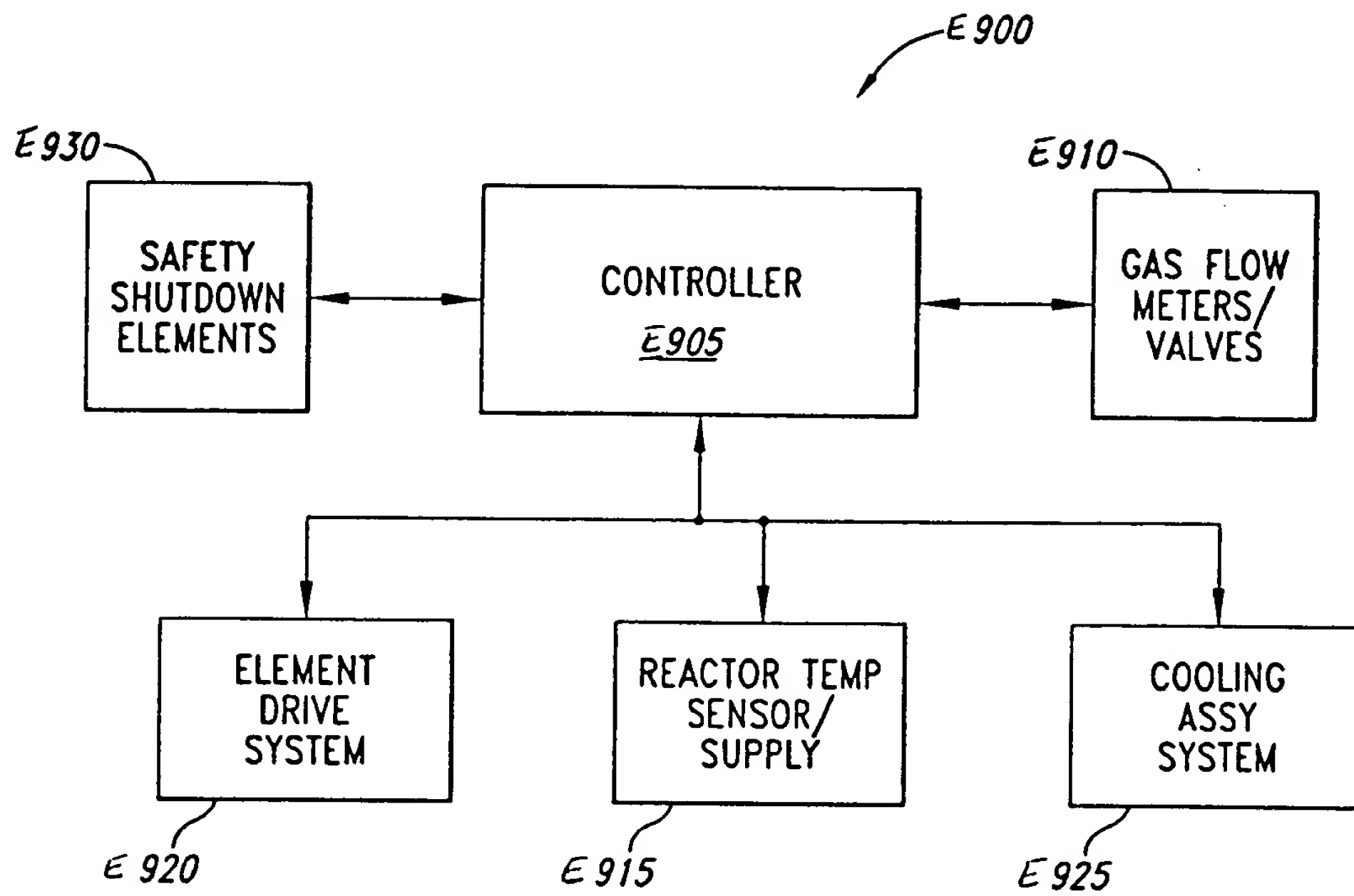


Fig. E7

*Fig. E8*



TOP VIEW

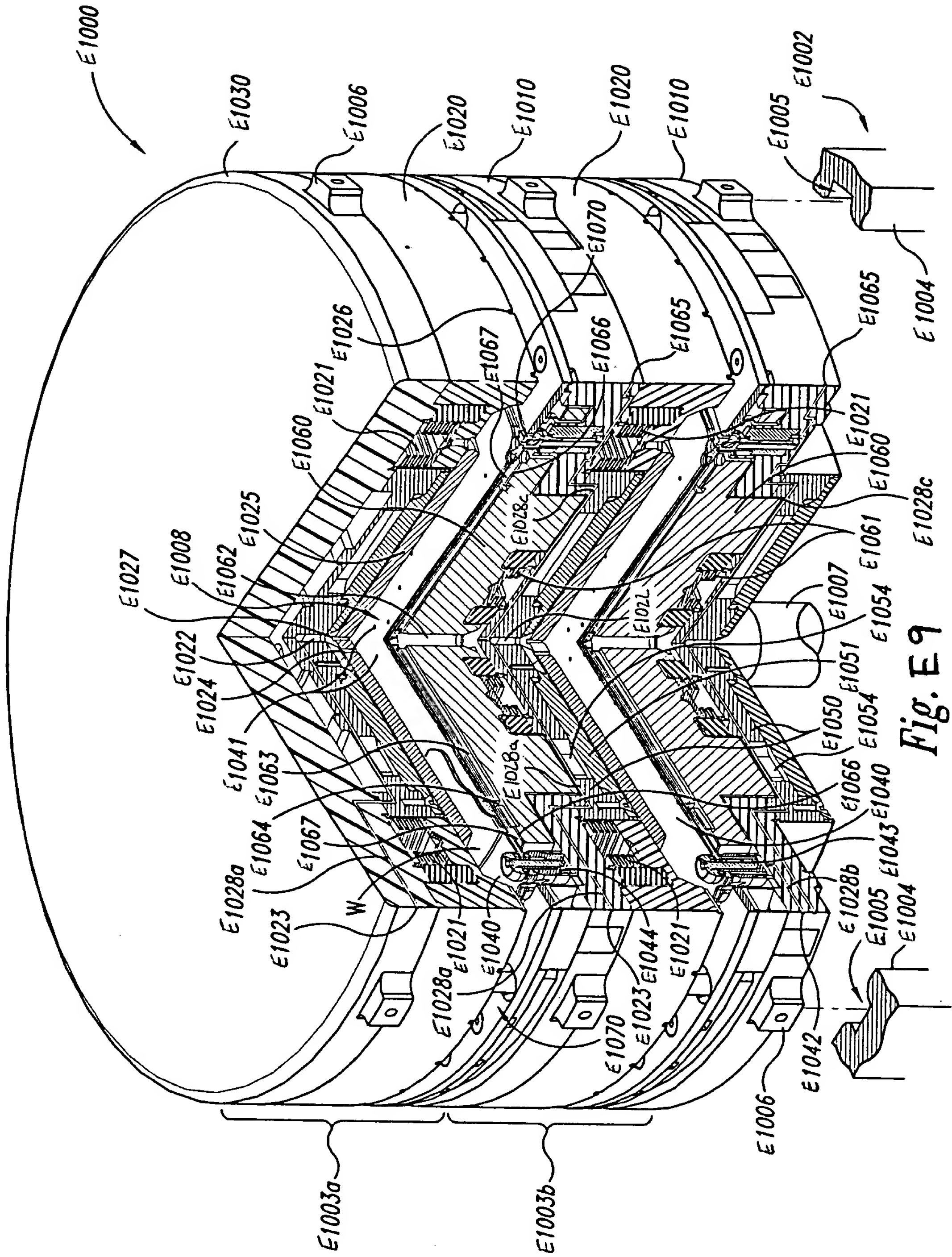


Fig. E9